

产 品 维 修 手 册

Maintenance Service Manual

产品型号/**MODEL**: EC-629B
适用电压规格/**voltage specification**: 100-110V

蒙发利集团·客服

By the Easepal's Customer Service Dept.

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1、产品预防措施进行检查和维修Precautions for inspection and repair

检查: Inspection

确认机器的电源线是连接好的

Verify that the power cord is tightly connected on the machine.

小心避免电击

Be careful to avoid electric shock.

维修: Repair

维修前需先关闭电源供电

Power off the supply before repair work begins.

维修过程中保持整洁

Keep things tidy and in order during repair work.

当更换多个部件时，确定损坏的部件和重新使用的部件

When changing more than one part, identify the parts that are damaged and reuse the serviceable parts.

在拆除装配过程中，不损坏其他部件和PCB

During the dismantling or assembling process, do not damage other parts and PCB.

小心提防松动或断开连接连接器再进行修理

Be on the alert for loose or disconnected connectors during repair.

装配完成后不要留下螺丝或其他部件

Do not leave any screws or other foreign objects in the unit after it is assembled.

维修完成后，确认产品是否恢复正常工作

Carry out test operation of the machine after the repair work is done.

维修工作最好在地毯上进行，防止产品划伤或弄脏

It is preferable to perform the repair work on a carpet to prevent scratching or dirtying the unit.

维修完成后清理工作现场

Clean the workplace after repair work is completed.

2、产品故障列表Trouble List

如下为常见的故障现象及维修方法。

Common Troubles and Maintenance Methods are listed as below:

故障序号 NO	现象 phenomenon	描述 Description	维修方法 maintenance method
01	开机无功能 No function	A. 手控器无显示: LCD NO DISPLAY ①、保险丝烧掉Fuse melts (电源盒处和中心板上(in the Power Source Box and main PCB) ②、电源电路接触不良。Power supply circuit Poorly connected ③、电源滤波器坏 EMC Board Failed ④、中心板坏 Main PCB failed	①、更换保险丝 Replace Fuse ②、更换电源盒 Replace Power Box ③、更换电源滤波器 Replace EMC Board ④、更换中心板 Replace main PCB
		B. 手控器有显示: LCD HAS DISPLAY ①、机械开关坏掉 或是机械开关的线材断开。 Mechanical switch fails or it's wire is broken ②、上下行程光电坏。 Up or Down Stroke Photoelectricity was failed ③、中心板坏掉 Main PCB failed ④、开机直揉捏其他按键无效 kneading all the time from powerand no response with other button	①、更换机械开关或是线材 replace mechanical switch or wire ②、更换行程光电 Replace stroke photoelectricity ③、更换中心板 Replace main PCB ④、宽度检测板坏, 更换宽度检测板 Replace Width Inspection Board
02	宽中窄不能切换 the Width switchover isn't change	①、中心板宽度检测端子线材接触不良。The terminals of Width Inspection on main PCB with wires were poorly connected ②、机芯宽度检测板端子线材接触不良。The terminals of Width Inspection on mechanical with wires were poorly connected ③、宽度检测板坏。 Width Inspection failed ④、中心板坏Main PCB failed	①、②点将端子接插到位或是更换线材Plug the terminals well or replace the wires ③、更换宽度检测板 Replace Width Inspection ④、更换中心板 Replace the main PCB
03	不行走 NO Rolling	端子或是线材接触不良 Terminals or Wire Poorly Contact ②、上、下行程光电组件坏。 UP/ Down-stroke Photoelectricity Subassembly Failed ③、行走电机坏 Rolling Motor Failed ④、中心板坏 Main PCB failed	①、将端子接插到位或是更换线材。Plug the terminal well or replace the wires 更换上、下行程组件 ReplaceUP/Down-StrokeSubassembly ③、更换机芯。 Replace gear box ④、更换中心板 Replace main PCB
04	不揉捏 No kneading	①、中心板端子没插到位或是线材接触不良。The terminals on main PCB and wires are poorly connected	①、将端子接插到位或是更换线材。 Plug the terminal well or

		、揉捏电机坏 Kneading motor failed ③、中心板坏Main PCB failed	replace the wires ②、更换机芯 Replace gear box ③、更换中心板。 Replace main PCB
05	不敲击 No tapping	①、中心板端子没插到位 The terminals on main PCB and wires are poorly connected ②、敲击电机坏 Tapping motor failed ③、中心板坏Main PCB failed	①、将端子接插到位 Plug the terminal well ②、更换机芯 Replace gear box ③、更换中心板R Replace main PCB
06	手控器上按键无反映 The all buttons of controller aren't response	①、端子接触不良或线材接触不良 The terminals and wires are poorly connected ②、手控器PCB板坏 The PCB in the controller failed	①、将端子接插到位或是更换线 材。 Plug the terminal well or replace the wires ②、更换手控器 Replace the controller
07	不升倒背 backrest can't recline or lift	①、平推杆连接线未接插到位 The terminal of electrically operated pusher and wires are poorly connected ②、平推杆坏 The electrically operated pusher failed ③、中心板坏 Main PCB failed	①、将连接线接插到位 Plug the terminal well ②、更换平推杆 Replace the electrically operated pusher ③、更换中心板 Replace main PCB
08	小腿不能升降 calves-rest can't lift or recline	①、电动推杆连接线未接插到位 The terminal of electrically operated pusher and wires are poorly connected ②、电动推杆坏 The electrically operated pusher failed ③、中心板坏Main PCB failed	①、将连接线接插到位 Plug the terminal well ②、更换电动推杆 Replace the electrically operated pushe ③、更换中心板 Replace main PCB
09	小腿不充气 no gas charging in the calves-rest	①、气泵泄气阀端子接触不良 The terminal of the snuffle valves and wires are poorly connected ②、泄气阀坏 The snuffle valves fail ③、气泵坏The inflator pump failed ④、中心板坏Main PCB fails	①、将端子接好 Plug the terminal well ②、更换泄气阀。 Replace the snuffle valves ③、更换气泵。 Replace the inflator pump ④、更换中心板 Replace main PCB

3、工具清单Tools List Tools required

			
螺丝刀 Screwdriver size 1, 2, 3	尖嘴钳和斜口钳 Diagonal cutter and long nose pliers	电烙铁 Soldering Kit	扳手 Spanner tools Kit
			
电笔 Test pen	内六角扳手 Allen Key set	内六角套筒扳手 Ratchet Tools Set	热风枪 Blower
			
电动螺丝刀 Electric Driver	电工胶带 electrical adhesive	扎扣 Cable Ties	压线帽 WIRE CONECTORS

	tape		
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4-1. 靠背枕头的拆解 **Disassembly of the pillow**

A. 拉开拉链, 然后取下枕头

Unzip zippers then remove the pillow

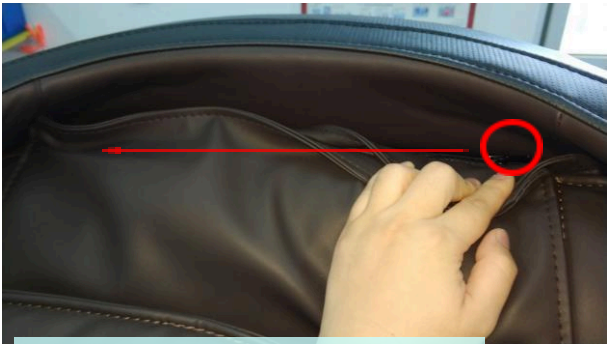


枕头
pillow

4-2. 披风的拆卸 **Disassembly of the backrest pad**

A. 拉开披风与靠背的拉链

Unzip zippers of the pad,



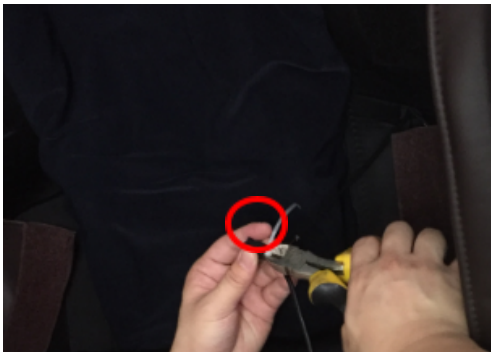
披风与靠背的拉链
the zipper fixing the pad and the
backrest

B. 剪断坐垫与座架连接端子

Cutting cushion and mount connection terminals



端子位置
Terminal



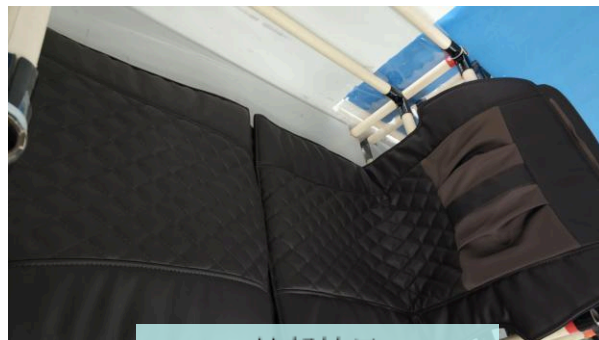
剪掉扎扣, 断开端子

C. 拉开座部与腿部之间的拉链, 之后再拉开内部缓冲垫的连接, 即可取下披风了
OPEN zipper on the seat and between of leg, then open zipper with the backrest pad





拉开连接拉练
Open zipper of inside



拉起披风
Pull up the backrest pad

4-3. 靠背头罩的拆卸 Disassembly of the backrest hood

A. 拉开拉链, 然后用十字螺丝刀卸下头罩螺丝

Unzip zippers then use phillips screwdriver remove hood screws



拆除3个固定螺丝
Loose and screw 3 screws

B. 拉开肩部皮套拉链, 然后卸下肩部螺母

Pull open the shoulder holster zipper, then remove the shoulder nut



拆除固定肩部的螺母
Loose and screw the nut

C.

连接端子, 然后即可取下头罩
Connect the two terminals, and then under the hood





拔出端子
Disconnect the terminals

取下头罩组件
Take down the hood unit

4-4.侧板组件的拆卸Disassembly of the side board

A.取下固定侧板的螺钉，向后移出侧板。

Slack and remove the screw fixing the side board, Remove the side board from the rear



取下螺丝
Remove the screw



向上提起侧板，然后向后推出侧板
Lift the side board up, then push it backward

B.断开侧板气管接头，断开音频线接头，取下侧板组件

Disconnect the air hose, disconnect the terminal, then remove side board



断开气管接头盒音频线，取下侧板
Disconnect the air hose and terminal, take down side board

4-5. 肩部的拆卸 **Disassembly of the shoulder**

(以右侧为例, 左侧同理) (As an example, on the right side of the left side in the same way)

A: 分离靠背头罩。(参考4 - 3:靠背头罩的拆卸)

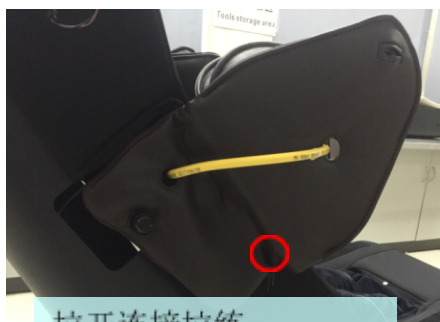
Detach the backrest hood. (Refer to 4-3: Disassembly of the backrest hood)

分离侧板组件(参考4 - 4:侧板组件的拆卸)

Detach the side board(Refer to 4-4: Disassembly of the side board)

C. 肩部组件的拆卸

Disassembly of the shoulder components



拉开连接拉练
Open zipper of inside



拆除3颗螺钉和断开气
管Demolition of 3
screws and Disconnect
air hose terminal



4-6. 手控器的更换 **Change the remote controller**

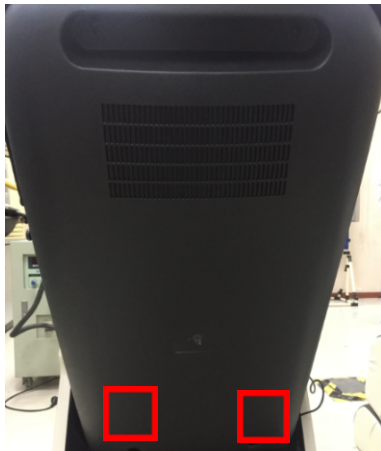


在背架后下方可以看到如图装置, 只需拆下R形夹及逆时针
旋转对接头固定装置就可取下手控器了
Take down the screw and Rotating Joint only

4-7. 靠背后盖的拆卸 **Disassembly of the backrest cover**

A. 找个靠背后盖的4枚螺丝位置,然后拆下它们即可以取下后盖了

Slack and remove the 4 screws of the rear cover, then you can take down it



取下固定靠背后盖的4枚螺丝
Slack and remove 4 screws fixing the cover



靠背后盖
Backrest
cover

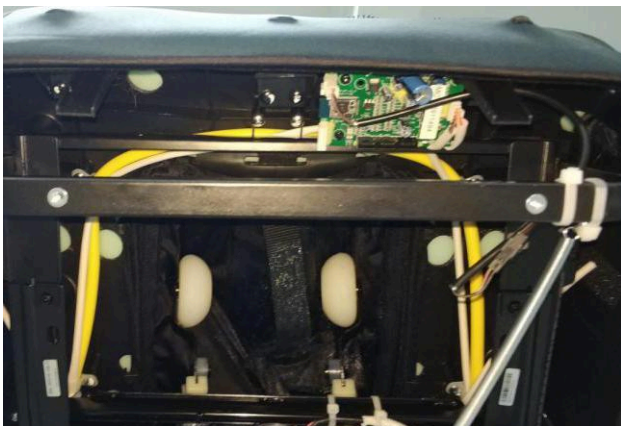
4-8. 蓝牙板的更换 **Replace the subassembly of Bluetooth board**

A. 参考步骤3拆开后盖

Refer NO.3 disassembly of the backrest cover

B. 取下固定蓝牙板的螺丝, 拔掉连接线, 即可更换蓝牙板

Remove the fixed Bluetooth plate screws.pull out the connecting line.you can change the Bluetooth board.



4-9. 机芯组件的更换 **Replace the subassembly of gear box**

A. 参考步骤3拆开后盖

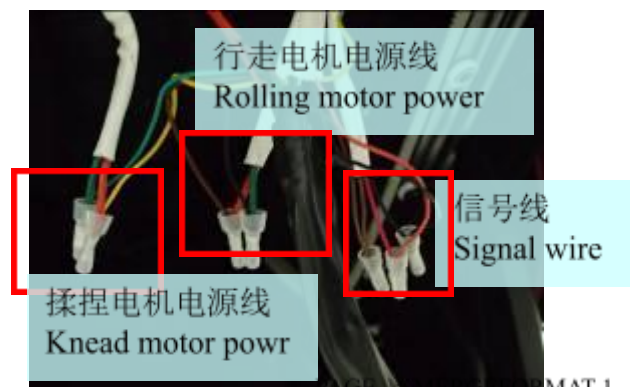
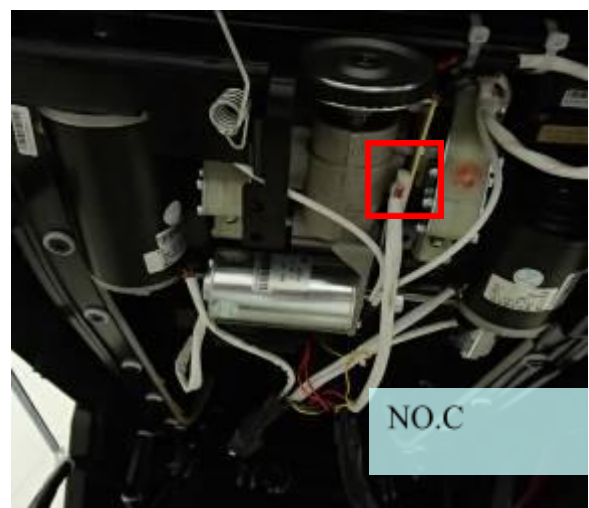
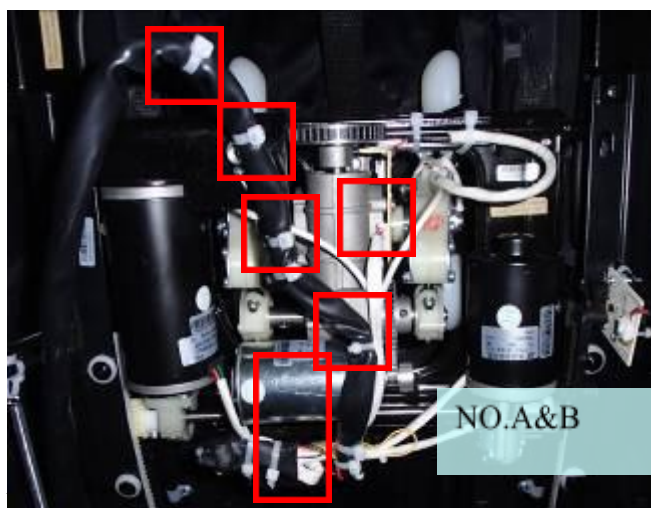
Refer NO.3 disassembly of the backrest cover

B. 开机后让机芯停在顶部

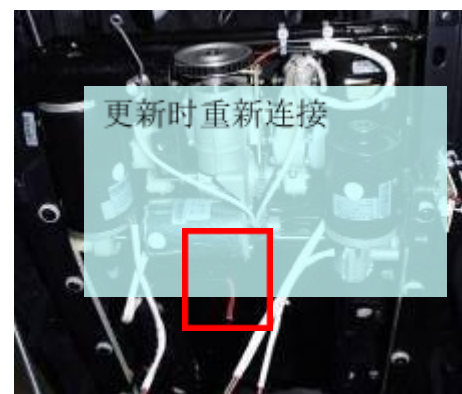
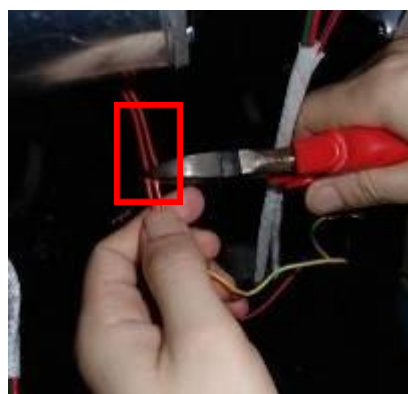
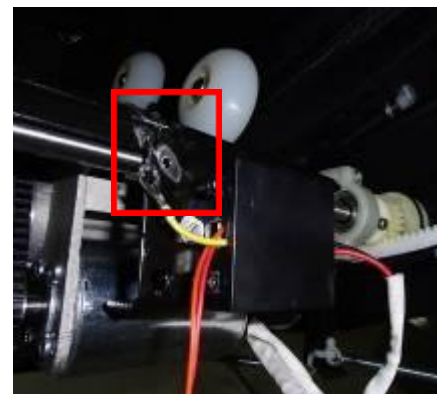
Power on ,let the gear box stop at the top of backrest

C. 然后拆除机芯上的引线

Then Disconnect the wire at the gear box.

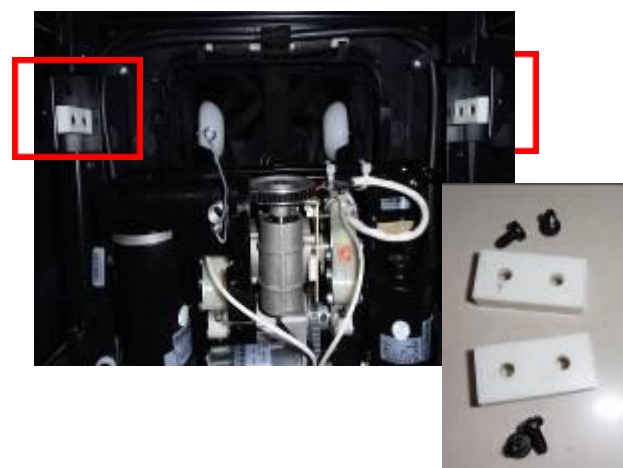
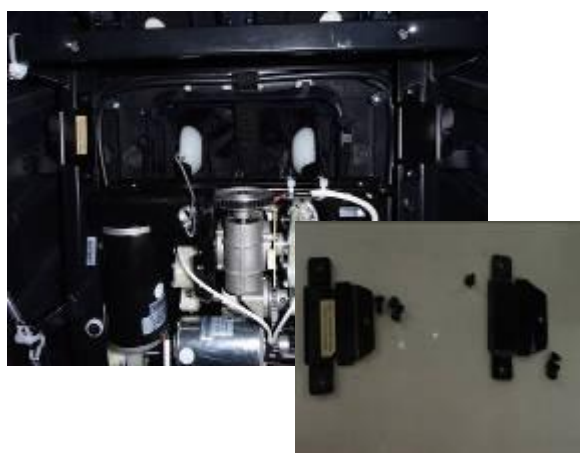


NEXT:



C. 打开机芯出行缺口,然后取下机芯防撞块

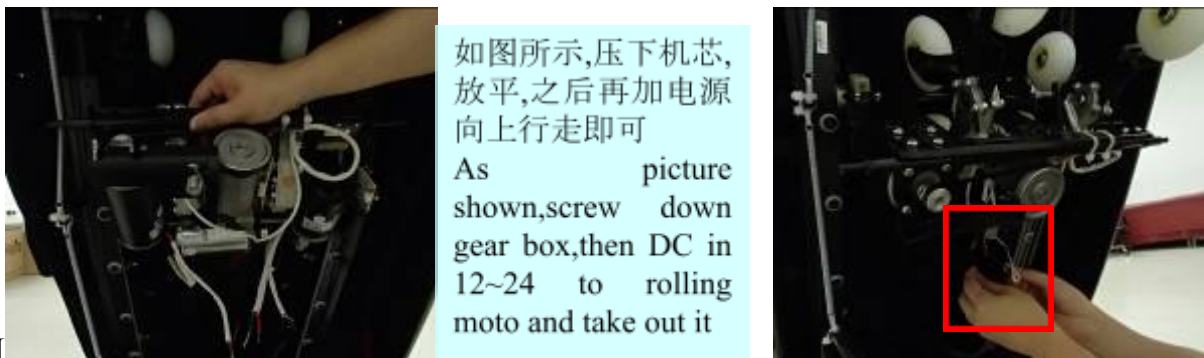
Open the gear box way out at backrest top, then take down the Movement collision block



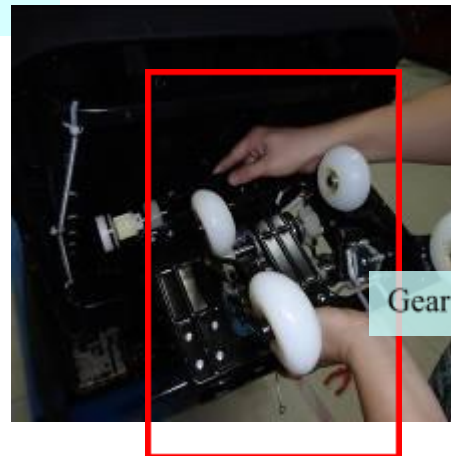
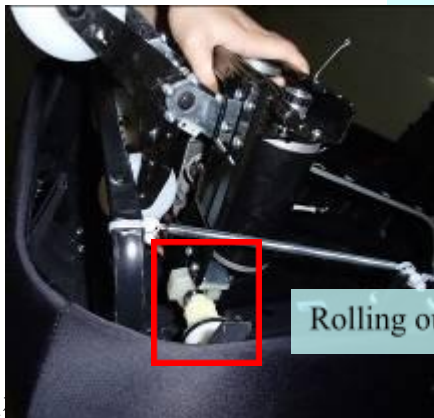
D. 给行走电机加入直流12~24V电源,让机芯向上推动并取出它
 DC12~24V IN to the rolling motor , then move out the gear box



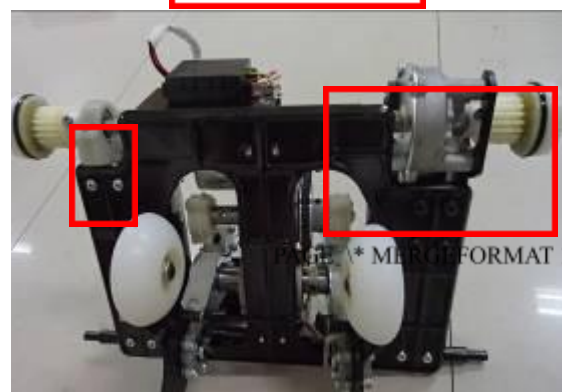
NEXT:

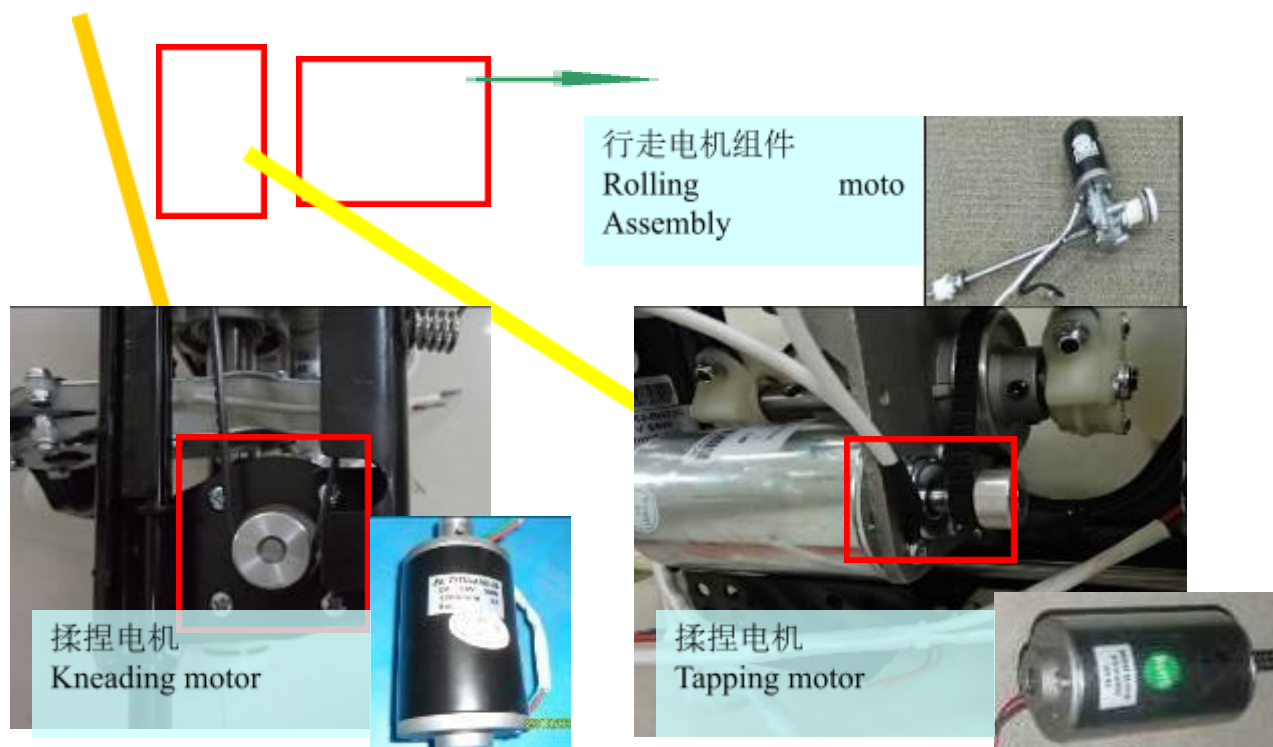


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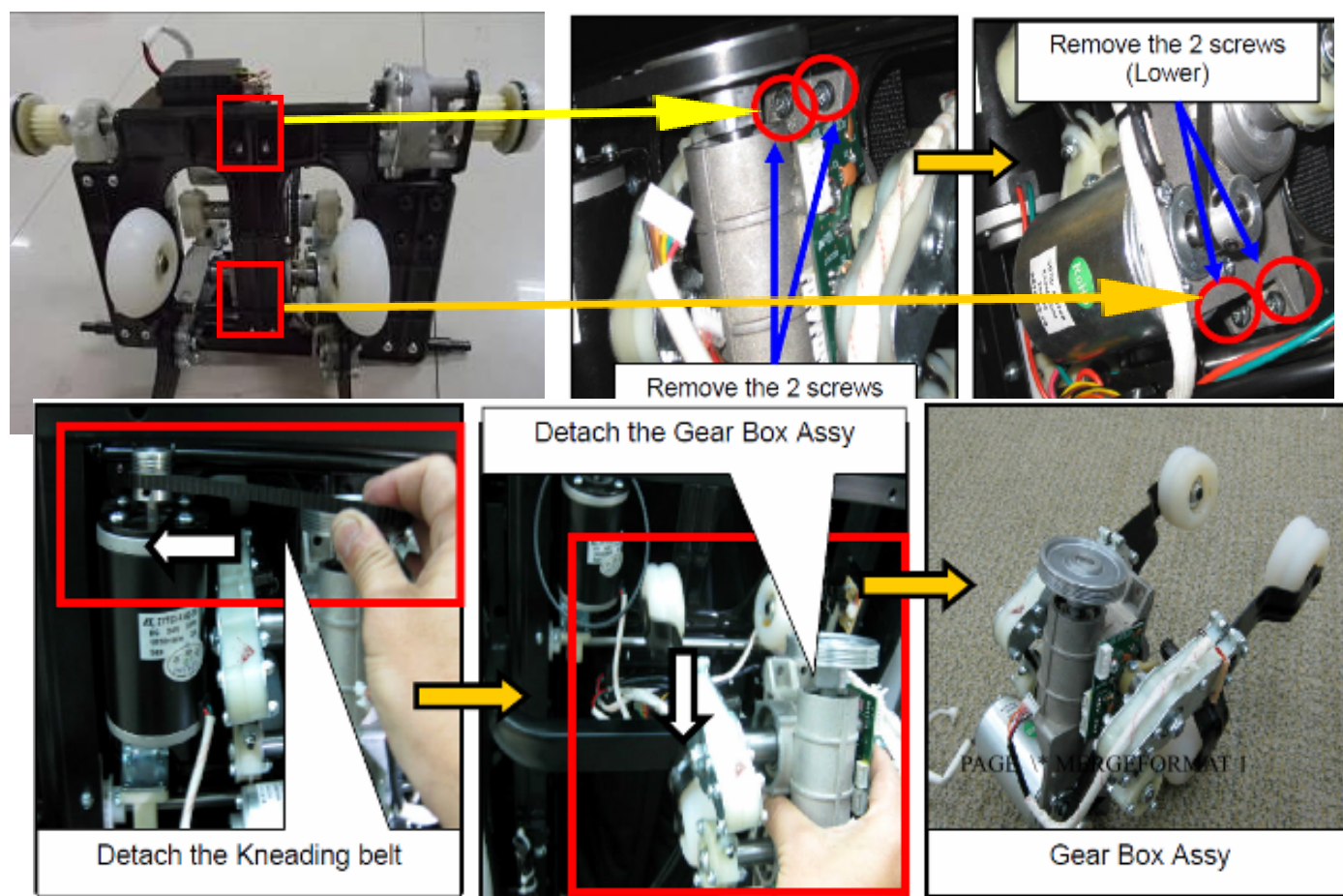


E.
 Gear box





F. 机芯组件 Gear box assy



4-10. 机芯上下行程光电的拆解 Replacing up & down limit sensor.

打开背架后盖后,我们可以看到上下行程光电

we can find up & down limit sensor

A. 打开后盖参考步骤3, Ref no.3: Disassembly of the backrest cover



上行程光电

UP limit sensor



下行程光电

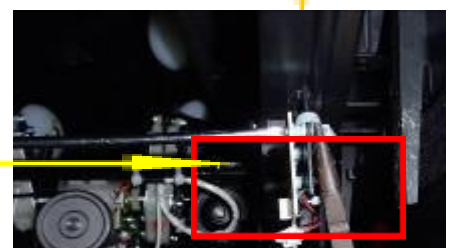
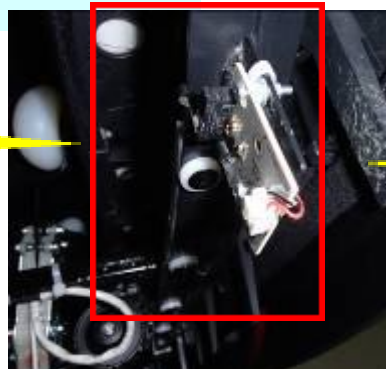
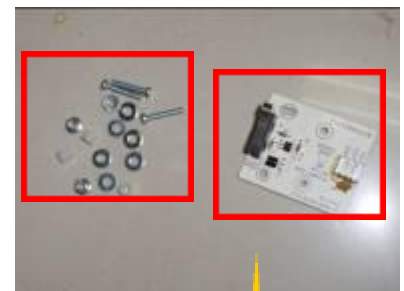
Down limit sensor

B. 上行程光电的拆解比较简单,如图所示

Disassembly the up limit sensor is very easy(As shown picture)



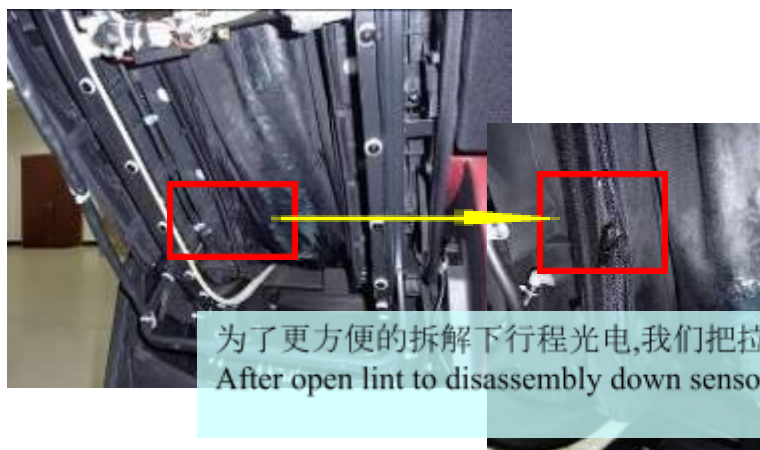
首先让机芯向下移动,给拆解上行程光电让出空间
First. Moving gear box down get space to limit sensor



断开端子, 拆卸3枚螺丝即可
Take down terminal and 3 screws

C.下行程的拆解方法比较困难,如下图示

Disassembly the down limit sensor is difficulty(As shown picture)



为了更方便的拆解下行程光电,我们把拉绒布拉开
After open lint to disassembly down sensor better easy

NEXT



下行程光电的位置
Location the sensor



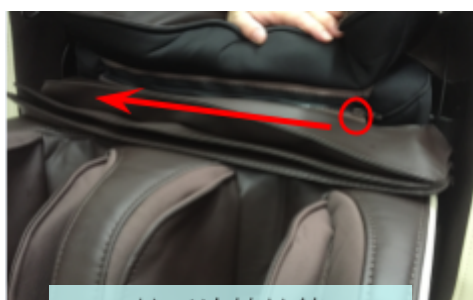
拆解3枚固定螺丝及端子
Loose the 3 screw



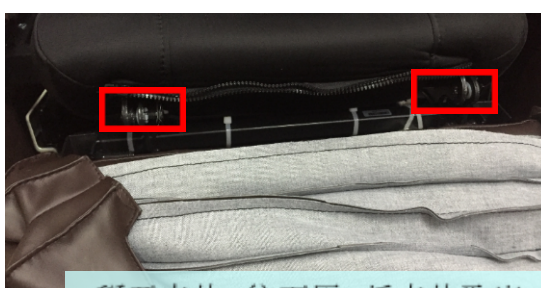
4-11. 小腿的拆卸Disassembly of the leg rest

A. 拉开座部与腿部之间的拉练, 拆下固定小腿与座部之间的夹片

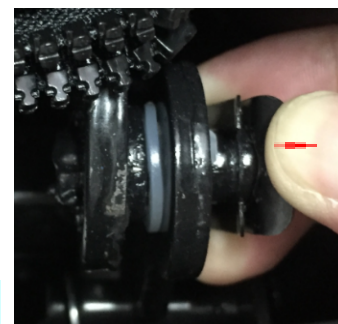
OPEN zipper on the seat and between of legrest, then find the clips



拉开连接拉练
Open zipper of inside



掰开夹片, 往下压, 将夹片取出
Break the clips and press down to
remove the clips



B. 完成A步骤之后, 断开小腿的数据线及气管分离小腿组件

After step A, disconnect the data link wire and air hose , the take down the pin at the legrest actuator



向右移动, 分离小腿组件

C. 分离小腿组件 Move right, separate the leg rest



断开小腿的数据线及气管

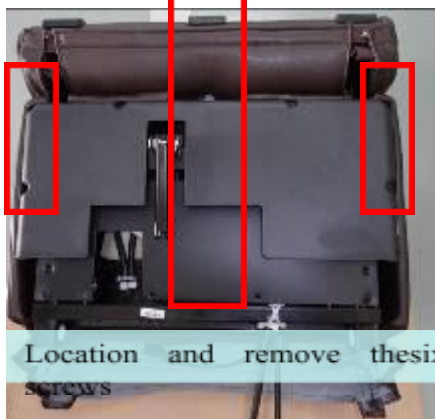
Disconnect the 2 terminals and the air hose



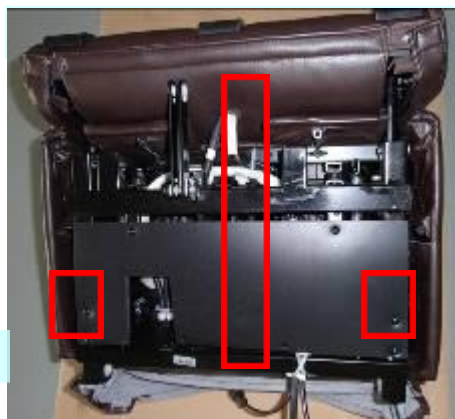
4-12. 上小腿的拆卸 Disassembly of the Upper leg rest

A: 取下小腿。(参考4 - 11:小腿的拆卸的拆卸)

Detach the leg rest. (Refer to 4-11: Disassembly of the leg rest)



Location and remove the six screws



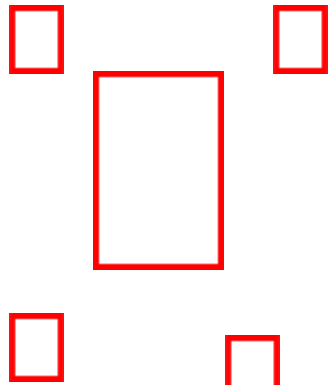
After take down two covers

B. 上腿部组件的拆卸

Disconnect the UP Legrest assembly

IF you need replace legrest air valve,





4-13. 下小腿的拆卸 Disassembly of the DOWN Legrest assembly

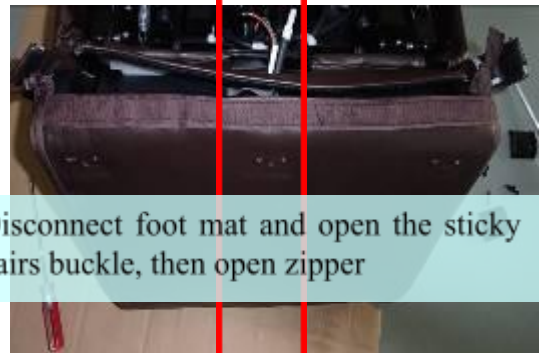
A: 取下小腿。(参考4-11:小腿的拆卸的拆卸)

Location and remove the four screws, then you can remove UP legrest from hob

B. 下小腿组件的拆卸

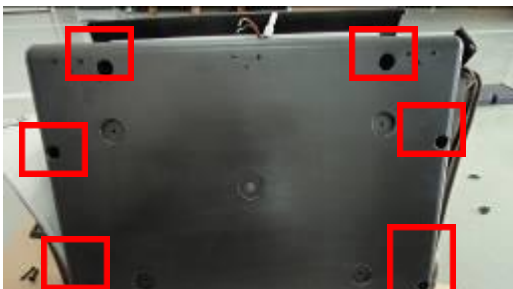
Disconnect the DOWN Legrest assembly

Attention: Disconnect the UP Legrest assembly first, refer NO.D1

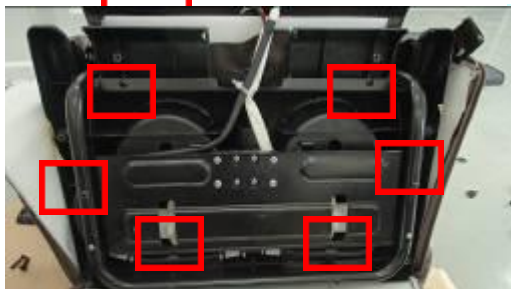


Disconnect foot mat and open the sticky hairs buckle, then open zipper

NEXT:



Location and remove six screws at cover after open zipper



Location and remove six screws with hob
After take down cover

Disconnect the Doven legrest leather



4-14.小腿脚机组件的拆卸Disassembly of the

A: 取下小腿。(参考4 - 11:小腿的拆卸的拆卸)

Detach the leg rest. (Refer to 4-11: Disassembly of the leg rest)

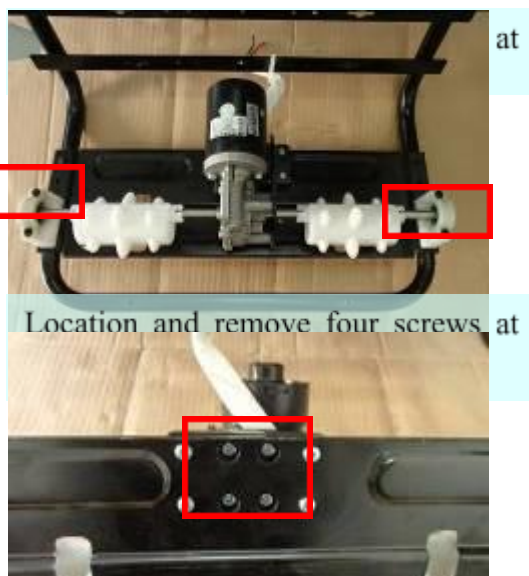
B.取下下小腿(参考4 - 13:小腿的拆卸的拆卸)

Detach the leg rest. (Refer to 4-13: Disassembly of the DOWN Legrest assembly)

C.拆解脚机组件Disconnect the feet massage assembly

分离上下小腿后，可以清晰的看到脚底滚轮组件

After remove the legrest(UP/DOWN PART),then you can see picture of below:

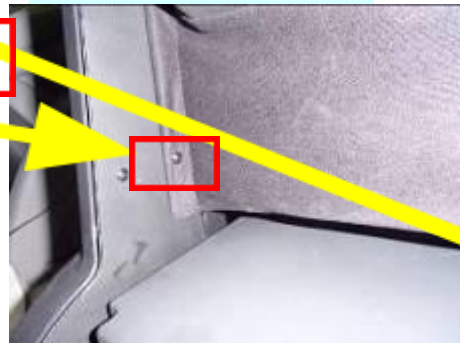


4-15. 更换靠背&小腿电动推杆 Replace the backrest 、 seat-rest actuator

A: 取下后档布, 可以看到靠背电动推杆后方固定位置

After take the rear bumper cloth, you can see the backrest actuator

拆除2颗螺钉
Demolition of two screws

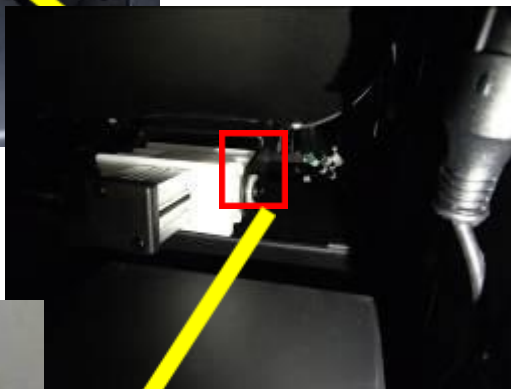


拆除4个固定螺丝
Loose and screw 4screws



NEXT:

拆除2个固定螺丝
Loose and screw 2 screws



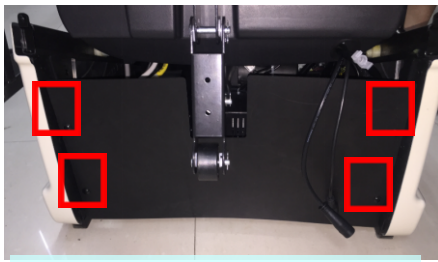
拆除之后
After take down screws



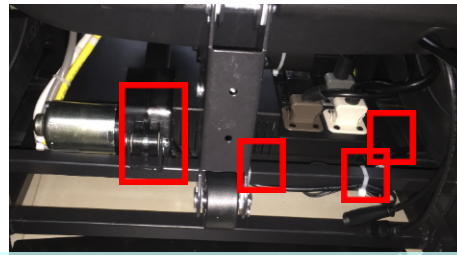
B: 抬起小腿可以看到下前挡

After pull up the legrest , you can see the front board and take it
取下电动推杆的波浪形卡口销及销轴, 分离电动推杆端子.

Take away the pin and disconnect wire terminal of a actuator



拆下下前档板
Moving the plate washer



可以看到推杆的固定销轴及线材固定点及接头
Take down the pin of actuator and open the wire terminal

C. 小腿电动推杆的更换



抬起小腿拆下前档板,之后定位图中三个位置,除下它们即可(建议先拆上方销轴以方便拆底部销轴)
Pull-up the legrest and disassembly the plate washer then location map of three position, (moving the top of pin first)

NEXT

取下电动推杆的波浪形卡口销及销轴, 分离电动推杆端子.

Take away the two pins and disconnect wire terminal of a actuator

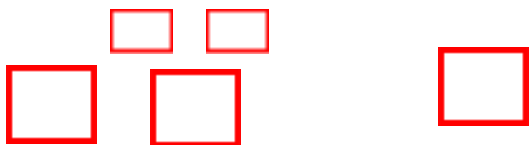


4-16. 更
A. 用十

Slacken and remove fixing the 3 screws in the PCB box.

Then you can remove the front cover away





中心盒上前盖上的3枚螺丝
the 3 screws fixing front upper cover for PCB box

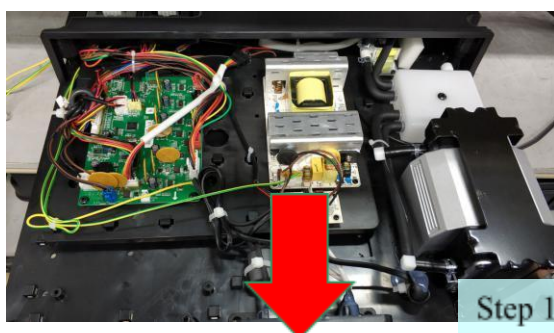


NEXT

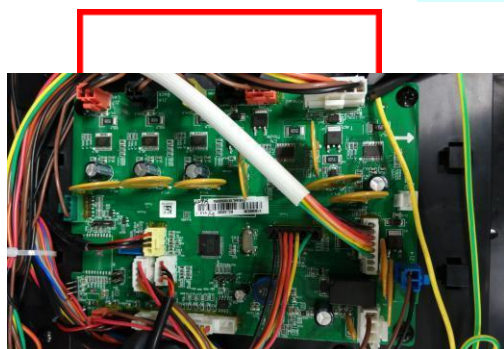


B: 拔掉连接端子后。将中心盒拉出下，方便拆取中心盒上的任一部件。

Disconnect all wire terminal then take way out the PCB BOX



Step 1: 拉出中心盒
Take out PCB Box



Step 2: 拔掉中心板上的所有端子
Disconnect all the terminals



Step 2: 取下固定中心板的4枚螺丝
remove 3 screws fixing the PCB

4-17. 更换充气泵 **replace inflant pump**

参考4-16 拆开中心盒, 然后定位充气泵

Refer 4-16 replace pcb to open the pcb box and location at inflant pump

A. 取下中心盒上前盖。

Take down the front cover of main PCB box



取下充气泵保护盖上的6枚螺丝
Slack and remove the 6 screws

B. 用工具拔出充气泵底部的橡皮堵头

Pull out the rubber poles fixing the inflator pump on the base plate with nipper pliers.



拔出塑胶堵头
Pull out the rubber poles

C. 断开充气泵的接线端子

Disconnect the terminal of the inflator pump, then cut the cable ties fixing the wires.

D. 拔开充气泵的气管接头

Pull out the gas hose connecting the inflator and snuffle valves. Then the whole pump can be removed.

E. 逆序换上新的充气泵

Proceed in the reverse order of the disassembly when replacing a new one.

注意Attention: 装回充气泵时, 要将橡胶堵头放到中心盒底盘的孔内, 并用尖嘴钳从下面拉出, 确保充气泵已经固定住When fixing the pump, you should insert the rubber poles into the hole of the base plate, then pull them though with nipper pliers, then the rubber poles are locked in the hole.

4-18. 开关电源板的更换 **replace the Switch power board**

参考4-16 拆开中心盒, 然后定位开关电源板

Refer 4-16 replace pcb to open the pcb box and location at Switch power board

A. 取下中心盒上前盖。

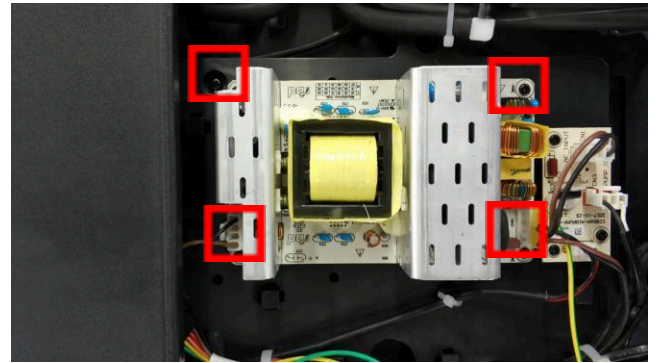
Take down the front cover of main PCB box

B. 取下开关电源板的螺丝, 断开所有开关电源板的接线端子, 更换变压器

Slack the screw fixing the Switch power board, then disconnect all the terminal of Switch power board, 、replace a new one



端子位置 the terminals



开关电源板的螺丝 the screw fixing the Switch power board

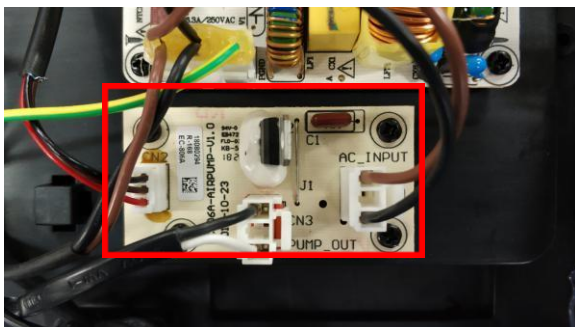
4-19. 气泵转接板的更换 **replace the Air pump adapter plate**

参考4-16拆开中心盒, 然后定位泄气阀

Refer 4-16 replace pcb to open the pcb box and location at air valve

A. 取下固定气泵转接板的四枚螺丝, 拔掉接线端子, 可以更换

Slack and remove the 4 screws, disconnect the terminal of the Air pump adapter plate



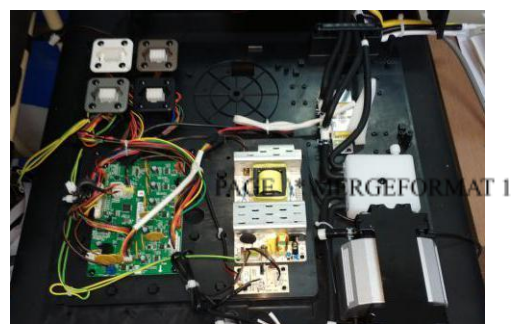
4-20. 泄气阀的更换 **replace the air valve**

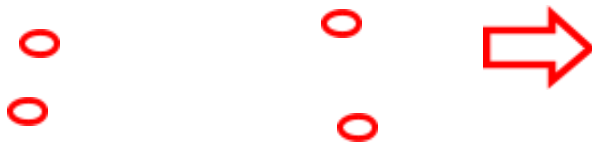
参考4-16拆开中心盒, 然后定位泄气阀

Refer 4-16 replace pcb to open the pcb box and location at air valve

A. 取下中心盒后盖

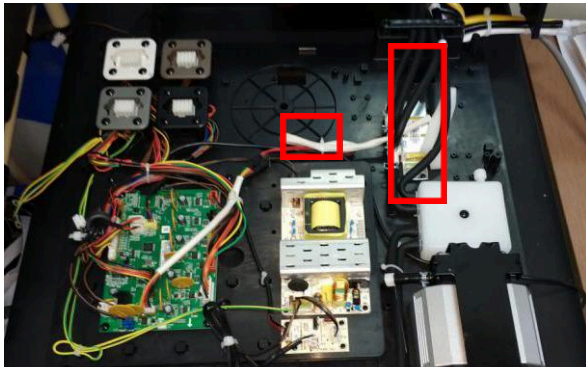
Open the rear cover





取下4枚螺丝, 移出中心盒后盖
open the rear cover

B. 取下固定气阀的四枚螺丝, 拔掉接线端子, 可以更换气阀
Slack and remove the 4 screws, disconnect the terminal of the air valve



取下固定气阀的四枚螺丝, 拔掉接线端子, 可以更换气阀
Slack and remove the 4 screws, disconnect the terminal of the air valve

附: 实物接线图 The physical wiring diagram

