

蒙发利

EASEPAL

中国·厦门蒙发利科技有限公司

Xiamen Comfort Science & Technology Co.,Ltd

产 品 维 修 手 册

Maintenance Service Manual

产品型号/MODEL: EC-624C

适用电压规格/ voltage specification: 220-240V

蒙发利集团·客服

By the Easepal's Customer Service Dept.

目 录

1、产品预防措施进行检查和维修Precautions for inspection and repair	1
2、产品故障列表Trouble List	2
3、工具清单Tools List Tools required	5
4-1. 靠背枕头的拆解 Disassembly of the pillow	6
4-2. 披风的拆卸 Disassembly of the backrest pad	6
4-3. 靠背头罩的拆卸 Disassembly of the backrest hood	7
4-4. 靠背后盖的拆卸 Disassembly of the backrest cover	8
4-5. 机芯组件的更换 Replace the subassembly of gear box	9
4-6. 机芯上下行程光电的拆解Replacing up & down limit sensor.	12
4-7. 手控器的更换 Change the remote controller	14
4-8. 肩部的拆卸Disassembly of the shoulder	15
4-9. 侧板的拆卸Disassembly of the side board	15
4-10. 座侧充气组件的拆卸Disassembly of the lateral pneumatic components	16
4-11. 更换靠背&小腿电动推杆 Replace the backrest 、 seat-rest actuator	16
4-12. 更换中心板 Replace The Main PCB	19
4-13. 更换充气泵 replace inflant pump	21
4-14. 变压器的更换 replace the transformer	22
4-15. 泄气阀的更换 replace the air valve	22
4-16. 小腿的拆卸及内部结构Disassembly the leg rest and internal structure	23
附: 实物接线图The physical wiring diagram	28

1、产品预防措施进行检查和维修Precautions for inspection and repair

检查: Inspection

确认机器的电源线是连接好的

Verify that the power cord is tightly connected on the machine.

小心避免电击

Be careful to avoid electric shock.

维修: Repair

维修前需先关闭电源供电

Power off the supply before repair work begins.

维修过程中保持整洁

Keep things tidy and in order during repair work.

当更换多个部件时，确定损坏的部件和重新使用的部件

When changing more than one part, identify the parts that are damaged and reuse the serviceable parts.

在拆除装配过程中，不损坏其他部件和PCB

During the dismantling or assembling process, do not damage other parts and PCB.

小心提防松动或断开连接连接器再进行修理

Be on the alert for loose or disconnected connectors during repair.

装配完成后不要留下螺丝或其他部件

Do not leave any screws or other foreign objects in the unit after it is assembled.

维修完成后，确认产品是否恢复正常工作

Carry out test operation of the machine after the repair work is done.

维修工作最好在地毯上进行，防止产品划伤或弄脏

It is preferable to perform the repair work on a carpet to prevent scratching or dirtying the unit.

维修完成后清理工作现场

Clean the workplace after repair work is completed.

2、产品故障列表Trouble List

如下为常见的故障现象及维修方法。

Common Troubles and Maintenance Methods are listed as below:

故障序号 NO	现象 phenomenon	描述 Description	维修方法 maintenance method
01	开机无功能 No function	A. 手控器无显示: LCD NO DISPLAY ①、保险丝烧掉Fuse melts (电源盒处和中心板上(in the Power Source Box and main PCB) ②、电源电路接触不良。Power supply circuit Poorly connected ③、电源滤波器坏 EMC Board Failed ④、中心板坏 Main PCB failed	①、更换保险丝 Replace Fuse ②、更换电源盒 Replace Power Box ③、更换电源滤波器 Replace EMC Board ④、更换中心板 Replace main PCB
		B. 手控器有显示: LCD HAS DISPLAY ①、机械开关坏掉 或是机械开关的线材断开。 Mechanical switch fails or it's wire is broken ②、上下行程光电坏。 Up or Down Stroke Photoelectricity was failed ③、中心板坏掉 Main PCB failed ④、开机直揉捏其他按键无效 kneading all the time from powerand no response with other button	①、更换机械开关或是线材 replace mechanical switch or wire ②、更换行程光电 Replace stroke photoelectricity ③、更换中心板 Replace main PCB ④、宽度检测板坏, 更换宽度检测板 Replace Width Inspection Board
02	宽中窄不能切换 the Width switchover isn't change	①、中心板宽度检测端子线材接触不良。The terminals of Width Inspection on main PCB with wires were poorly connected ②、机芯宽度检测板端子线材接触不良。The terminals of Width Inspection on mechanical with wires were poorly connected ③、宽度检测板坏。 Width Inspection failed ④、中心板坏Main PCB failed	①、②点将端子接插到位或是更换线材Plug the terminals well or replace the wires ③、更换宽度检测板 Replace Width Inspection ④、更换中心板 Replace the main PCB
03	不行走 NO Rolling	端子或是线材接触不良 Terminals or Wire Poorly Contact ②、上、下行程光电组件坏。 UP/ Down-stroke Photoelectricity Subassembly Failed ③、行走电机坏 Rolling Motor Failed ④、中心板坏 Main PCB failed	①、将端子接插到位或是更换线材。Plug the terminal well or replace the wires 更换上、下行程组件 ReplaceUP/Down-StrokeSubassembly ③、更换机芯。 Replace gear box ④、更换中心板 Replace main PCB
04	不揉捏 No kneading	①、中心板端子没插到位或是线材接触不良。The terminals on main PCB and wires are poorly connected	①、将端子接插到位或是更换线材。 Plug the terminal well or

		、揉捏电机坏 Kneading motor failed ③、中心板坏Main PCB failed	replace the wires ②、更换机芯 Replace gear box ③、更换中心板。 Replace main PCB
05	不敲击 No tapping	①、中心板端子没插到位 The terminals on main PCB and wires are poorly connected ②、敲击电机坏 Tapping motor failed ③、中心板坏Main PCB failed	①、将端子接插到位 Plug the terminal well ②、更换机芯 Replace gear box ③、更换中心板R Replace main PCB
06	手控器上按键无反映 The all buttons of controller aren't response	①、端子接触不良或线材接触不良 The terminals and wires are poorly connected ②、手控器PCB板坏 The PCB in the controller failed	①、将端子接插到位或是更换线材。 Plug the terminal well or replace the wires ②、更换手控器 Replace the controller
07	不升倒背 backrest can't recline or lift	①、电动推杆连接线未接插到位 The terminal of electrically operated pusher and wires are poorly connected ②、电动推杆坏 The electrically operated pusher failed ③、中心板坏 Main PCB failed	①、将连接线接插到位 Plug the terminal well ②、更换电动推杆 Replace the electrically operated pusher ③、更换中心板 Replace main PCB
08	小腿不能升降 calves-rest can't lift or recline	①、电动推杆连接线未接插到位 The terminal of electrically operated pusher and wires are poorly connected ②、电动推杆坏 The electrically operated pusher failed ③、中心板坏Main PCB failed	①、将连接线接插到位 Plug the terminal well ②、更换电动推杆 Replace the electrically operated pushe ③、更换中心板 Replace main PCB
9	座部电机不振动 no vibration by the motor in the seat-pad	振动电机坏 Print motors failed 端子接触不良或是线材坏掉。 The terminals and wires are poorly connected or the wires fail 中心板坏。Main PCB failed	更换振动电机 Replace the print motor 将端子接插到位或者更换线材。 Plug the terminal well or replace the wires 更换中心板 Replace main PCB
10	小腿电机不振动 no vibration by the motor in the calves-rest	①、振动电机坏。 Print motors failed ②、端子接触不好或是线材坏掉。 The terminals and wires are poorly connected or the wires failed ③、中心板坏。Main PCB failed	①、 更换振动电机 Replace the print motor ②、 将端子接插到位或者更换线材。 Plug the terminal well or replace the wires ③、更换中心板 Replace main PCB
11	座部不充气 no gas charging in the seat-pad	①、气泵泄气阀端子接触不良 The terminal of the snuffle valves and wires are poorly connected ②、泄气阀坏 The snuffle valves fail	①、将端子接好 Plug the terminal well ②、更换泄气阀。 Replace the snuffle valves ③、更换气泵。

12	小腿不充气 no gas charging in the calves-rest	③、气泵坏The inflator pump failed ④、中心板坏Main PCB fails	Replace the inflator pump ④、更换中心板 Replace main PCB
13	靠背腰部或肩部不 充气 no gas charging in the backrest		

3、工具清单 Tools List Tools required

			
螺丝刀 Screwdriver size 1, 2, 3	尖嘴钳和斜口钳 Diagonal cutter and long nose pliers	电烙铁 Soldering Kit	扳手 Spanner tools Kit
			
电笔 Test pen	内六角扳手 Allen Key set	内六角套筒扳手 Ratchet Tools Set	热风枪 Blower
			
电动螺丝刀 Electric Driver	电工胶带 electrical adhesive	扎扣 Cable Ties	压线帽 WIRE CONECTORS

	tape		
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4-1. 靠背枕头的拆解 Disassembly of the pillow

The chair have two pillows

A. 拉开拉链, 然后取下小枕头

Unzip zippers then remove the pillow

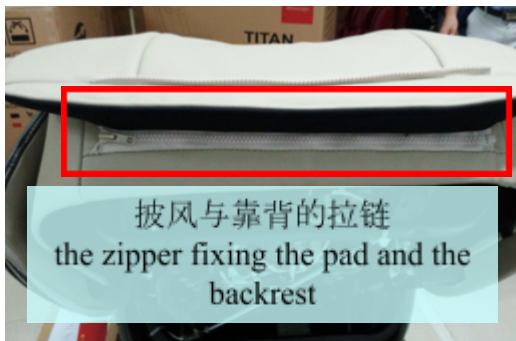


小枕头
Small pillow

4-2. 披风的拆卸 Disassembly of the backrest pad

A. 拉开披风与靠背的拉链

Unzip zippers of the pad,



披风与靠背的拉链
the zipper fixing the pad and the
backrest

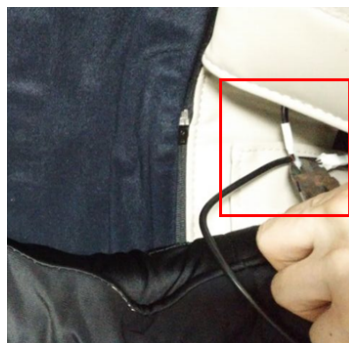


B. 剪断坐垫与座架连接端子

Cutting cushion and mount connection terminals



端子位置
Terminal



C. 拉开座部与腿部之间的拉练, 之后再拉开内部缓冲垫的连接, 即可以取下披风了

OPEN zipper on the seat and between of leg, then open zipper with the backrest pad



NEXT:



4-3. 靠背头罩的拆卸 Disassembly of the backrest hood

A. 拉开拉链, 然后用十字螺丝刀卸下头罩螺丝

Unzip zippers then use phillips screwdriver remove hood screws



B. 拉开肩部皮套拉链, 然后卸下肩部螺母

Pull open the shoulder holster zipper, then remove the shoulder nut





拆除2个固定螺母
Loose and screw 2 nut

- C. 取下头罩组件过程中断开2处连接端子, 然后即可取下头罩
Remove hood components process interrupt the two terminals, and then under the hood



4-4. 靠背后盖的拆卸 Disassembly of the backrest cover

- A. 找个靠背后盖的4枚螺丝位置, 然后拆下它们即可以取下后盖了
Slack and remove the 4 screws of the rear cover, then you can take down it



靠背后盖
Backrest
cover

4-5. 机芯组件的更换 **Replace the subassembly of gear box**

A. 参考步骤3拆开后盖

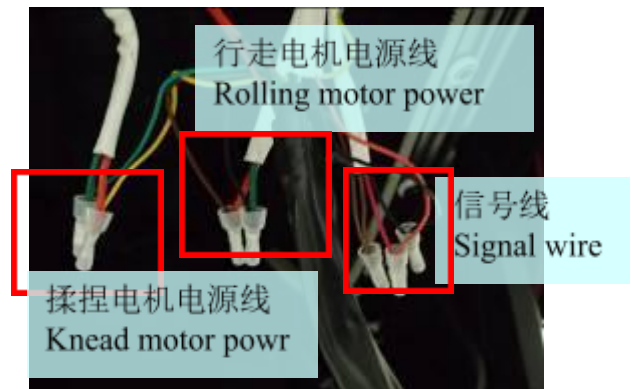
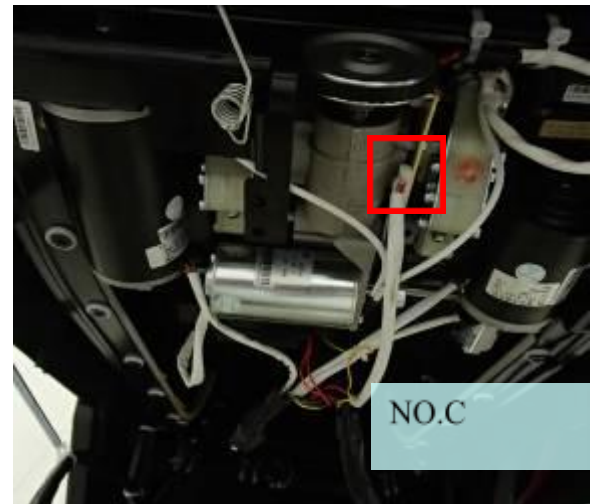
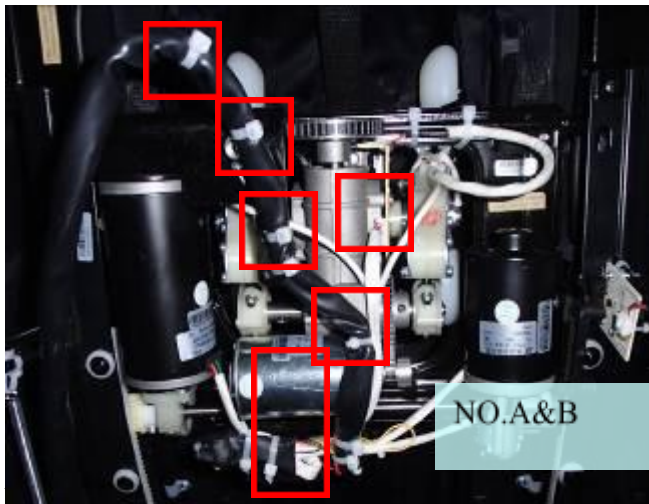
Refer NO.3 disassembly of the backrest cover

B. 开机后让机芯停在顶部

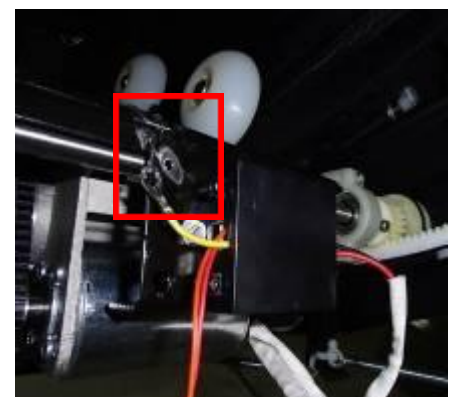
Power on, let the gear box stop at the top of backrest

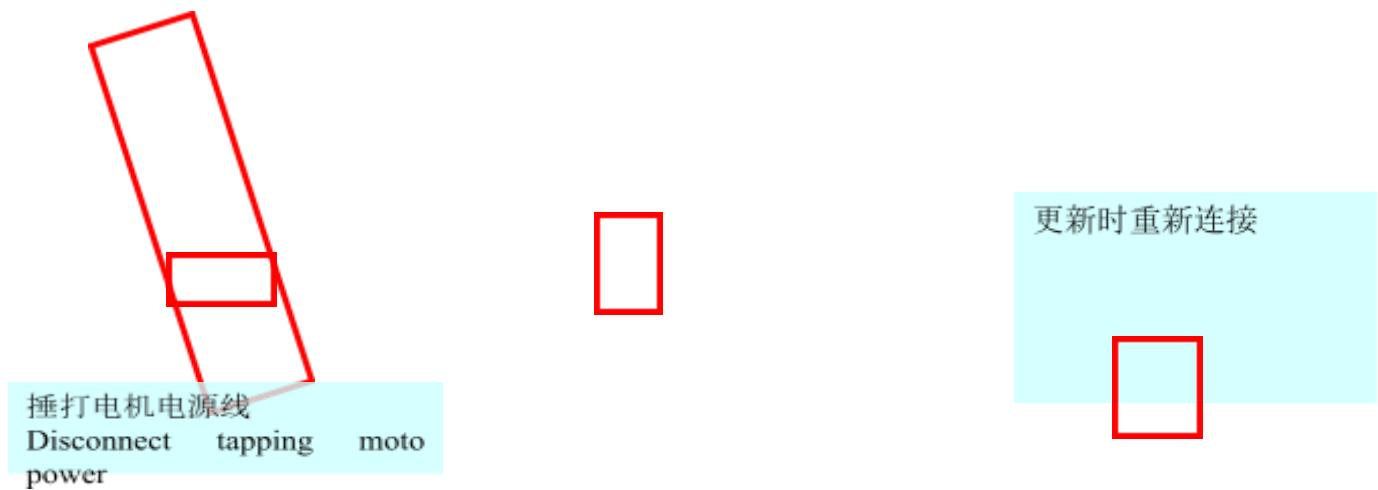
C. 然后拆除机芯上的引线

Then Disconnect the wire at the gear box.



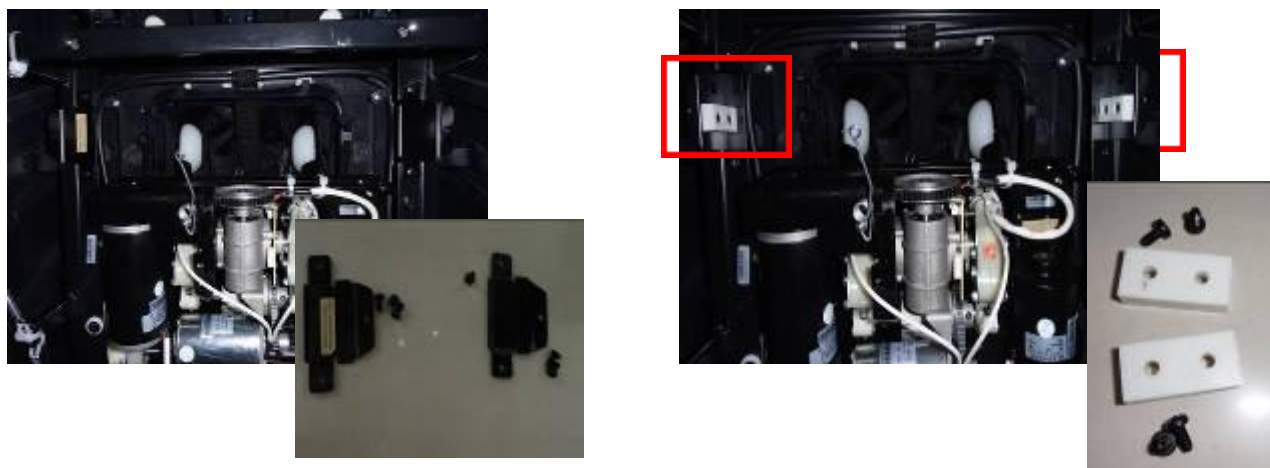
NEXT:





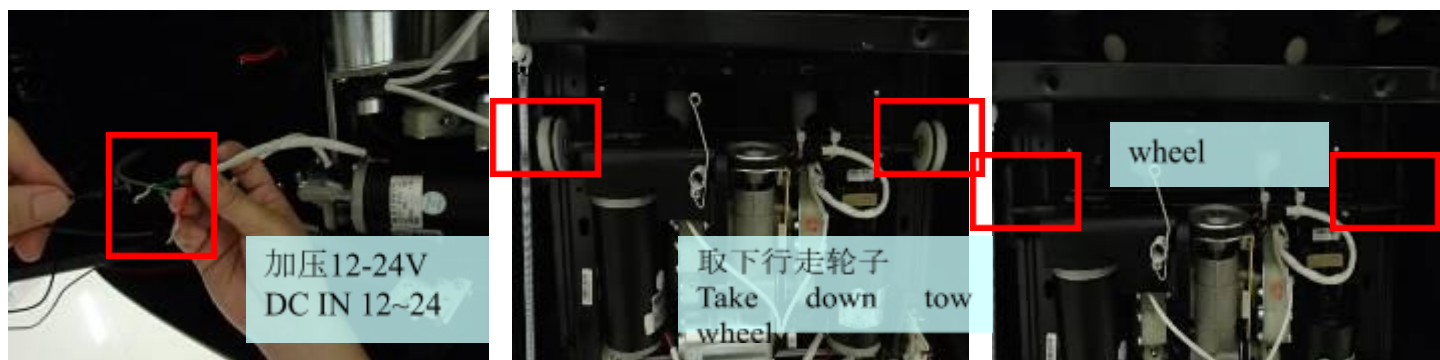
C. 打开机芯出行缺口,然后取下机芯防撞块

Open the gear box way out at backrest top, then take down the Movement collision block

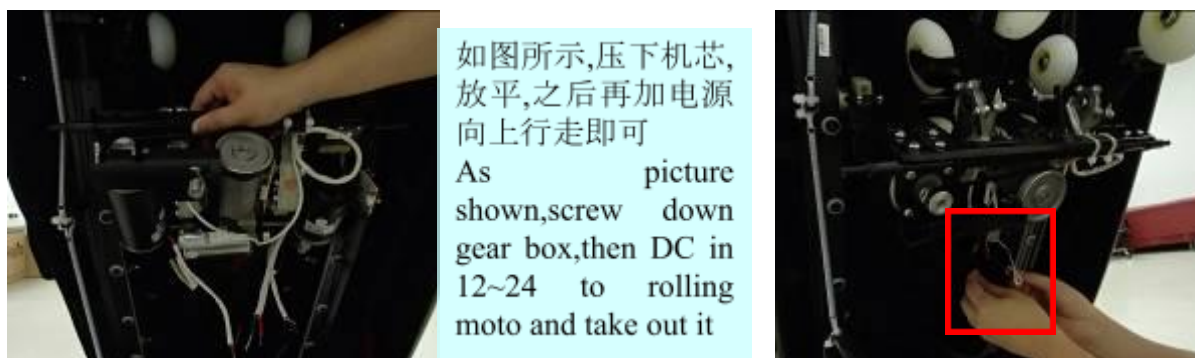


D. 给行走电机加入直流12~24V电源,让机芯向上推动并取出它

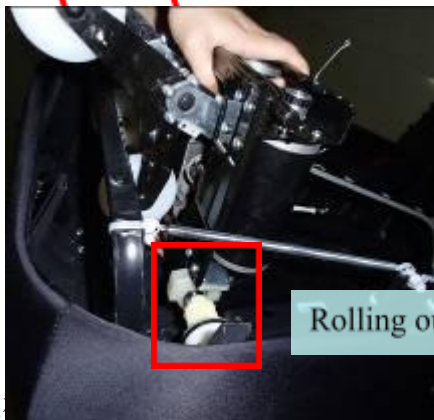
DC12~24V IN to the rolling motor , then move out the gear box



NEXT:



NEXT:



Rolling out



Gear box

E. Gear box



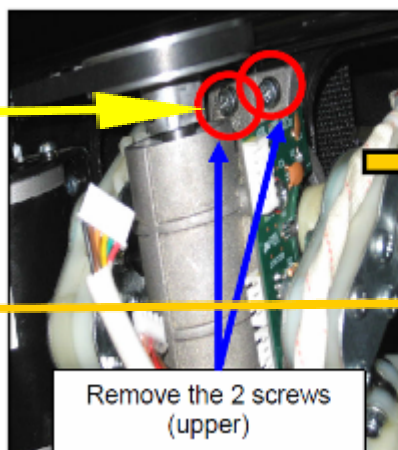
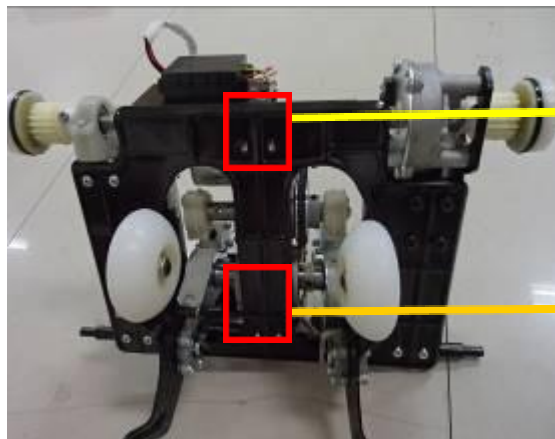
行走电机组件
Rolling
Assembly moto



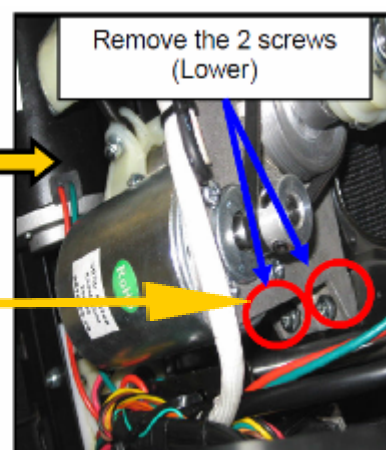
F. 揉捏电机
Gear Kneading motor



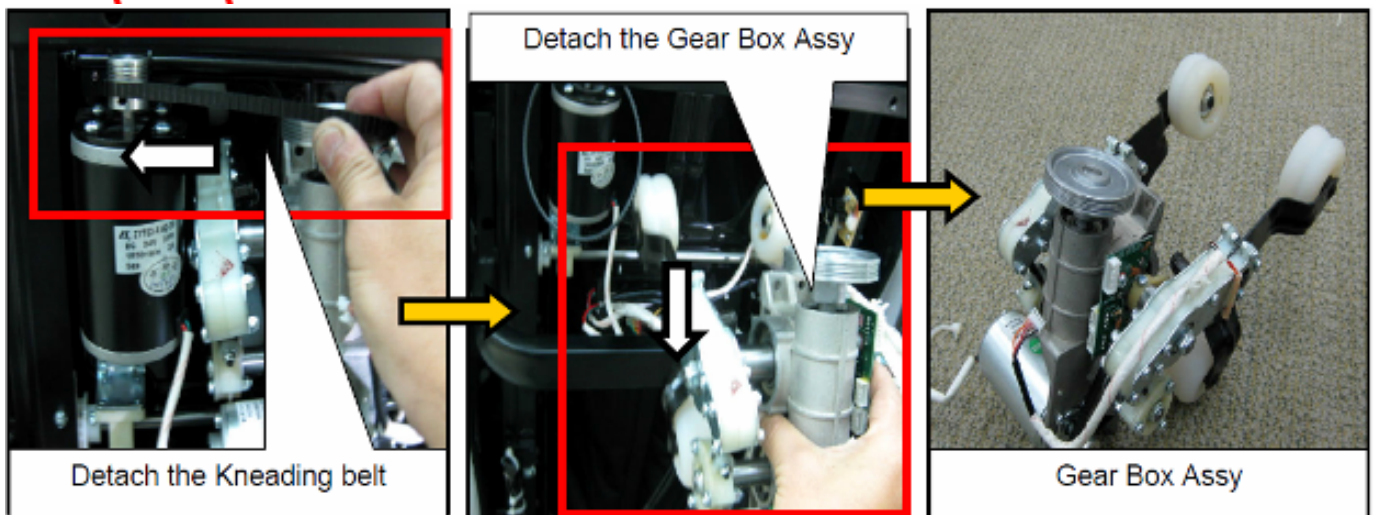
揉捏电机
Tapping motor



Remove the 2 screws
(upper)



Remove the 2 screws
(Lower)



打开背架后盖后,我们可以看到上下行程光电
we can find up & down limit sensor

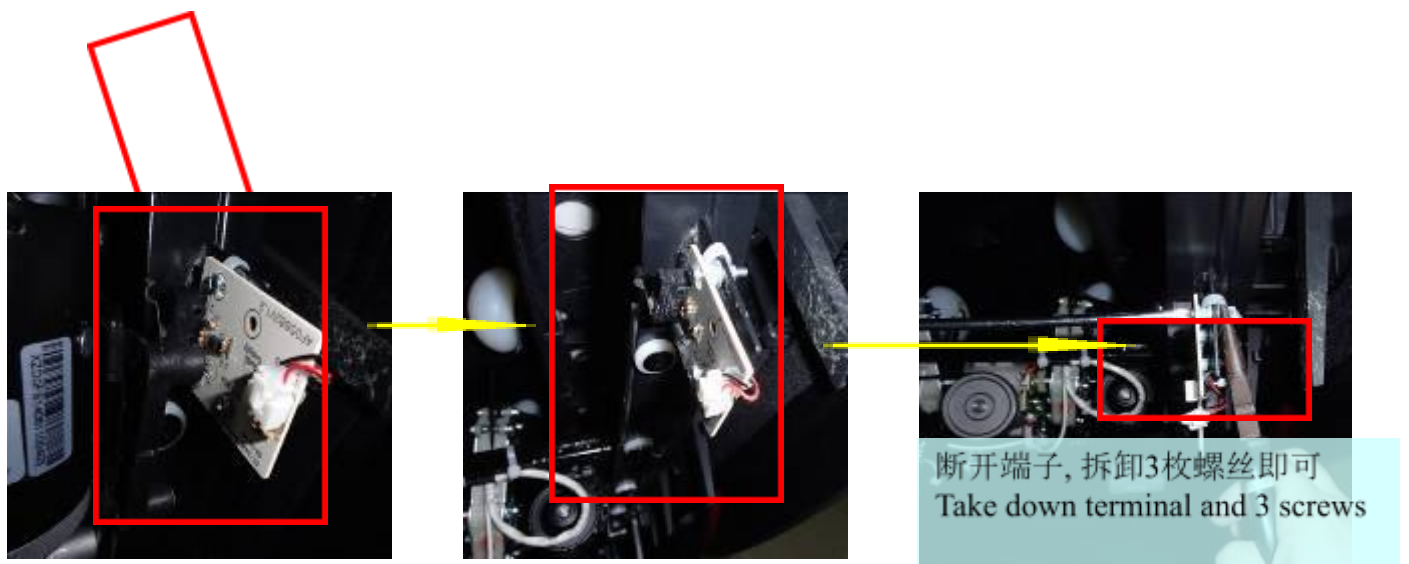
A.打开后盖参考步骤3, Ref no.3: Disassembly of the backrest cover



B.上行程光电的拆解比较简单,如图所示

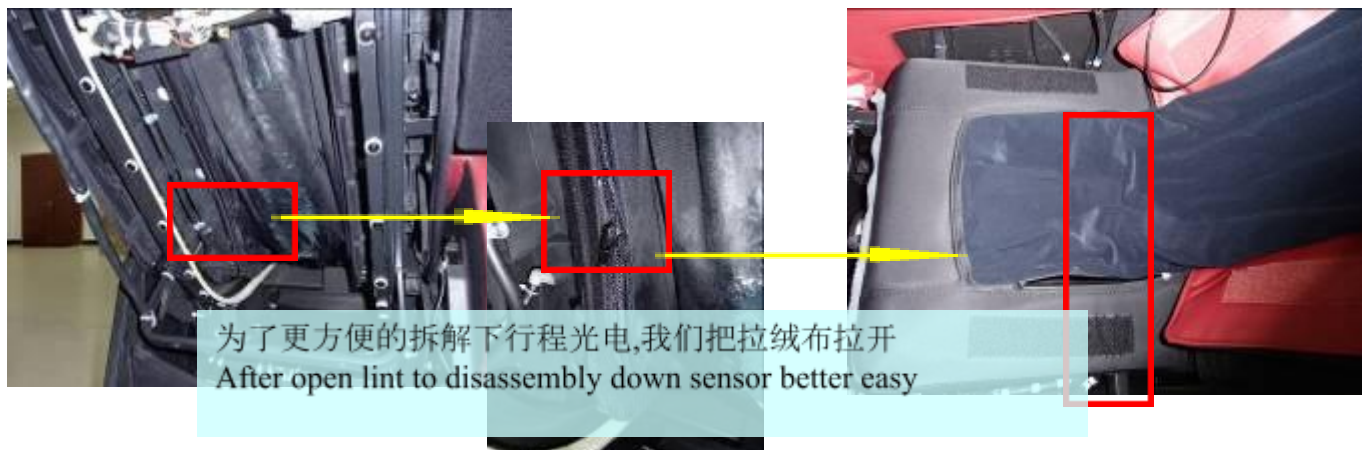
Disassembly the up limit sensor is very easy(As shown picture)





C. 下行程的拆解方法比较困难, 如下图示

Disassembly the down limit sensor is difficulty (As shown picture)

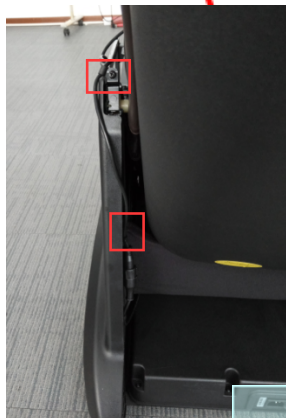


NEXT.



4-7. 手控器的更换 **Change the remote controller**

(以左侧为例, 右侧同理)(As an example, on the left side of the right side in the same way)



在背架后下方可以看到如图装置, 只需拆下R形夹及逆时针旋转对接头固定装置就可取下手控器了
Take down the screw and Rotating Joint only

4-8. 肩部的拆卸 **Disassembly of the shoulder**

(以左侧为例, 右侧同理)(As an example, on the left side of the right side in the same way)

A: 分离靠背头罩。(参考4 - 3:靠背头罩的拆卸)

Detach the backrest hood. (Refer to 4-3: Disassembly of the backrest hood)

B. 肩部组件的拆卸

Disassembly of the shoulder components



拉开连接拉练
Open zipper of inside



拆除3颗螺钉和断开气管
Demolition of 3 screws and Disconnect air hose terminal

拉链后将皮套掀起
3颗螺钉Open
After
zipper can see 3
screws



4-9. 侧板的拆卸Disassembly of the side board

(以左侧为例, 右侧同理)(As an example, on the left side of the right side in the same way)

A. 拆卸侧板

Demolition of the side board



拉开连接拉练
Open zipper of inside



拆除2颗螺钉
Demolition of two screws



将侧板向前推动至销轴移出卡槽
Remove the side panel push forward to pin card slots



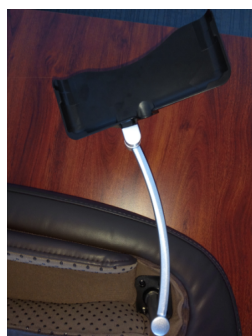
断开气管和端子
Disconnect air hose and terminal



B. 拆手控器支架Disassembly the manual device bracket



拆除4个固定螺丝
Loose and screw 4screws



4-10. 座侧充气组件的拆卸Disassembly of the lateral pneumatic components

(以左侧为例, 右侧同理)(As an example, on the left side of the right side in the same way)

A: 分离侧板。(参考4 - 9:侧板的拆卸)

Detach the side board. (Refer to 4-9: Disassembly of the side board)

B: 拆除座侧充气组件

Demolition of the lateral pneumatic components



4-11. 更换靠背&小腿电动推杆 Replace the backrest 、seat-rest actuator

A: 取下后档布, 可以看到靠背电动推杆后方固定位置

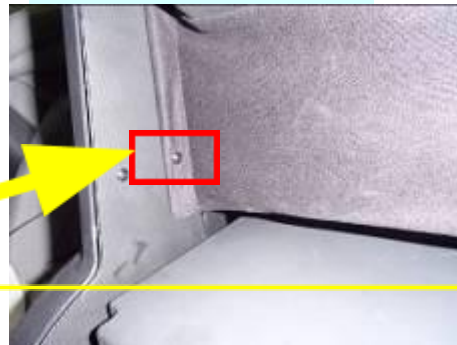
After take the rear bumper cloth, you can see the backrest actuator

拆除2颗螺钉
Demolition of two screws



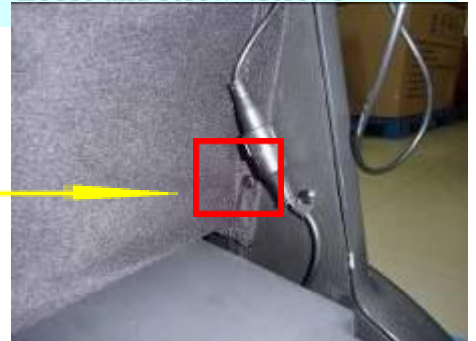
拆除2颗螺钉
Demolition of two screws

断开气管
Disconnect terminal



拆除4个固定螺丝
Loose and screw 4screws

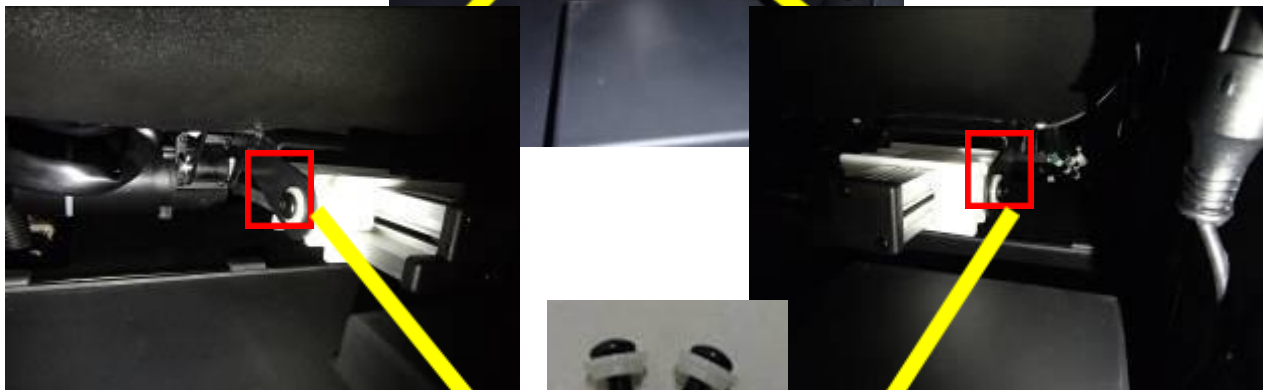
Loose and screw 4screws



NEXT:

拆除2个固定螺丝
Loose and screw 2 screws

Loose and screw 2 screws



B: 抬起小腿可以看到下前挡

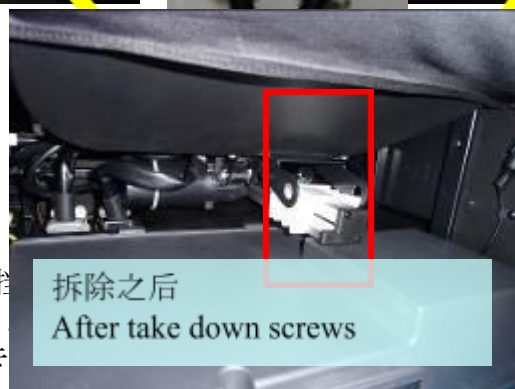
After pull up the legrest

取下电动推杆的波浪形卡

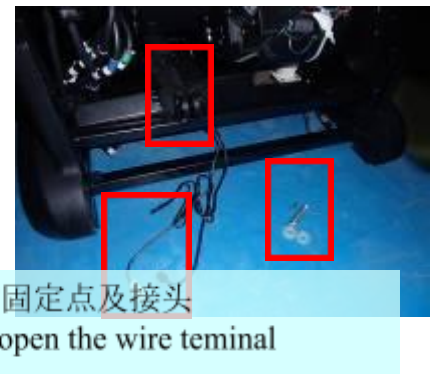
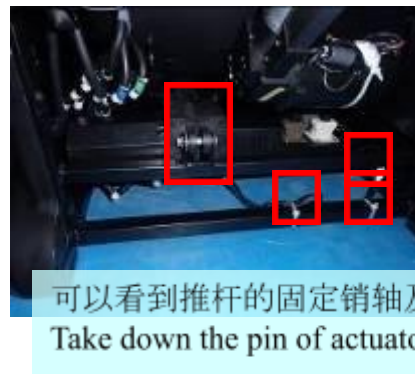
Take away the pin and disconnect wire terminal of a actuator

拆除之后
After take down screws

After take down screws



it



NEXT:

After moving out the backrest actuator it



Backrest actuator

C. 小腿电动推杆的更换



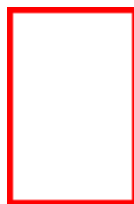
抬起小腿拆下前挡板,之后定位图中三个位置,除下它们即可(建议先拆上方销轴以方便拆底部销轴)
Pull-up the legrest and disassembly the plate washer then location map of three position, (moving the top of pin first)

NEXT

取下电动推杆的波浪形卡口销及销轴, 分离电动推杆端子.

Take away the two pins and disconnect wire terminal of a actuator





Legrest actuator

4-12. 更换中心板 Replace The Main PCB

A. 用十字螺丝刀取下固定中心盒上前盖的3个十字盘头螺钉,就可以取下上前盖

Slacken and remove fixing the 3 screws in the PCB box.

Then you can remove the front cover away



中心盒上前盖上的3枚螺丝
the 3 screws fixing front upper cover for PCB box



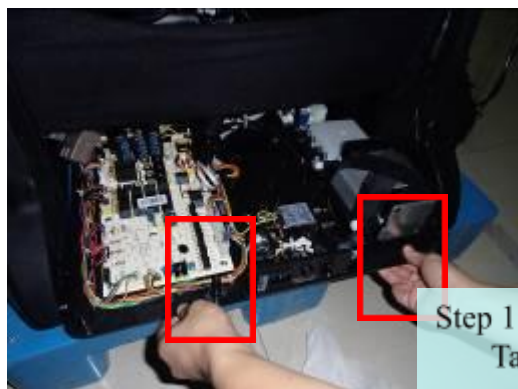
NEXT



定位图中三个位置,除下它们即可
disassembly the plate washer then location map of position

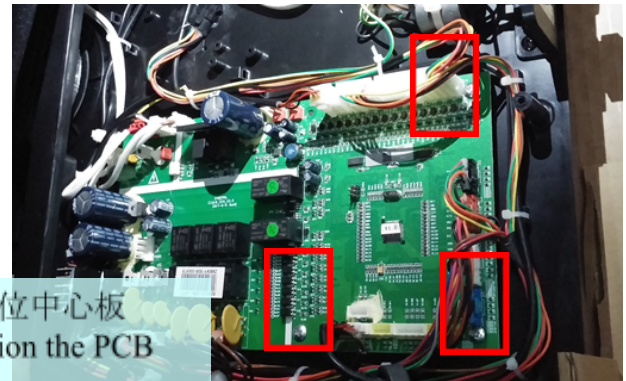
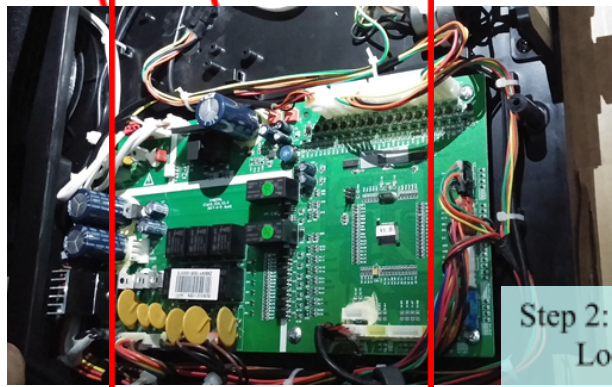
B. 拔掉连接端子后。

Disconnect all wire terminal then take way out the PCB BOX



Step 1: 拉出中心盒
Take out PCB Box





Step 2: 定位中心板
Location the PCB



Step 3: 取下中心板
Take out the PCB

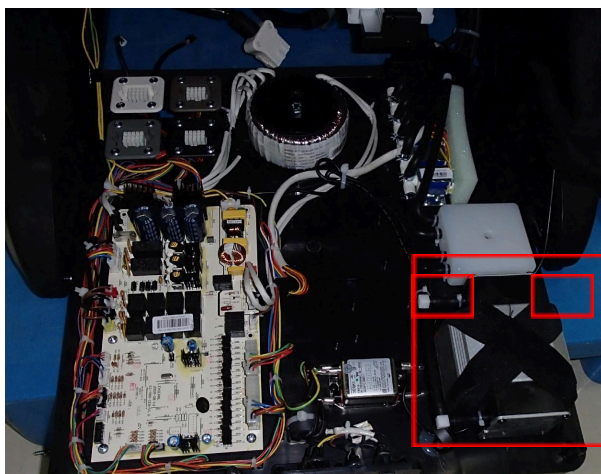
4-13. 更换充气泵 **replace inflant pump**

参考NO.9 拆开中心盒, 然后定位充气泵

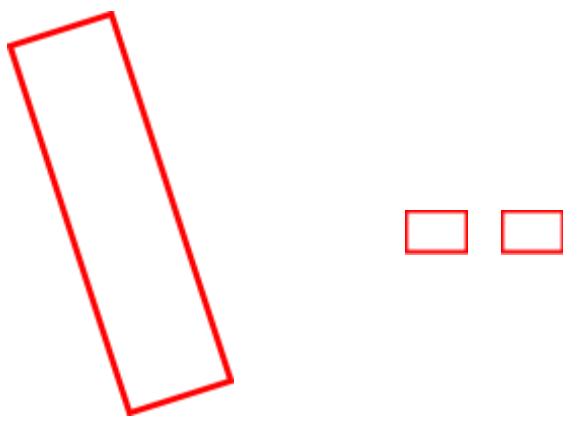
Refer NO.9 replace pcb to open the pcb box and location at inflant pump

A. 取下中心盒上前盖。

Take down the front cover of main PCB box



取下固定充气泵的四枚螺丝
Slack and remove the 4 screws



B. 用工具拔出充气泵底部的橡皮堵头

Pull out the rubber poles fixing the inflator pump on the base plate with nipper pliers.



拔出塑胶堵头
Pull out the rubber poles

C. 断开充气泵的接线端子

Disconnect the terminal of the inflator pump, then cut the cable ties fixing the wires.

D. 拔开充气泵的气管接头

Pull out the gas hose connecting the inflator and snuffle valves. Then the whole pump can be removed.

E. 逆序换上新的充气泵

Proceed in the reverse order of the disassembly when replacing a new one.

注意Attention: 装回充气泵时, 要将橡胶堵头放到中心盒底盘的孔内, 并用尖嘴钳从下面拉出, 确保充气泵已经固定住When fixing the pump, you should insert the rubber poles into the hole of the base plate, then pull them though with nipper pliers, then the rubber poles are locked in the hole.

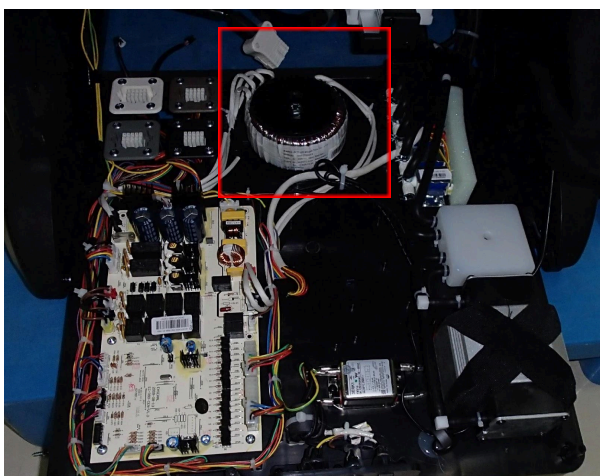
4-14. 变压器的更换 **replace the transformer**

参考NO.9 拆开中心盒, 然后定位变压器

Refer NO.9 replace pcb to open the pcb box and location at transformer

A. 取下中心盒上前盖。

Take down the front cover of main PCB box



变压器的螺丝
the screw fixing the transformer

B. 松开固定变压器的螺丝, 然后断开变压器的所有端子, 更换一个新的

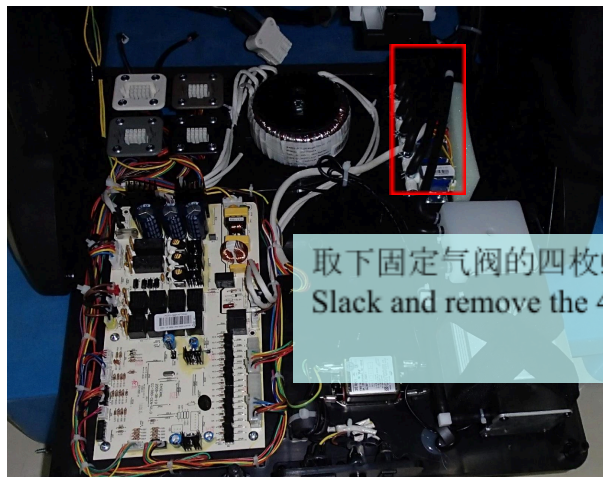
4-15. 泄气阀的更换 **replace the air valve**

参考NO.9 拆开中心盒, 然后定位泄气阀

Refer NO 9 replace pcb to open the pcb box and location at air valve

A. 取下中心盒上后盖

Take down the inner cover of main PCB box



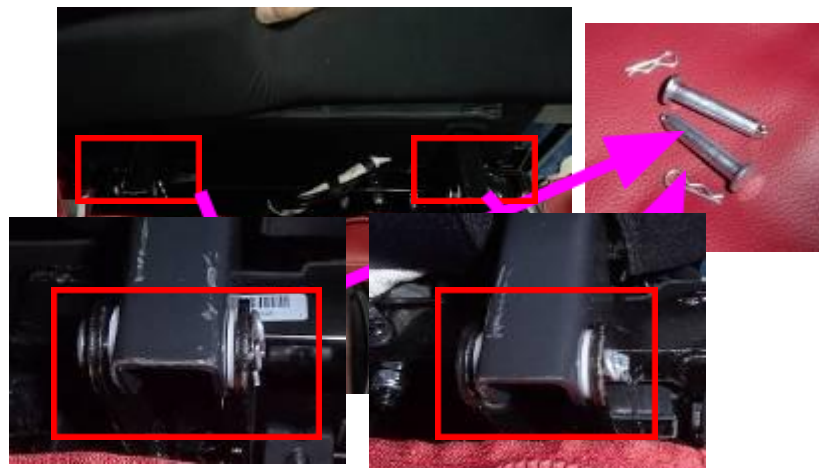
取下固定气阀的四枚螺丝, 拔掉接线端子, 可以更换气阀
Slack and remove the 4 screws, disconnect the terminal of the air valve



4-16. 小腿的拆卸及内部结构 **Disassembly the leg**

A. 拉开座部与腿部之间的拉练, 拆下固定小腿与座部之间的连接销轴

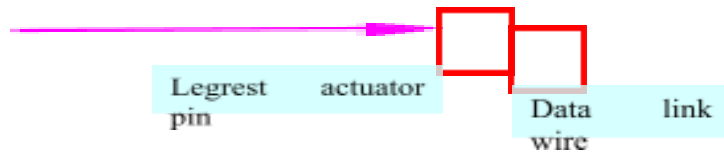
OPEN zipper on the seat and between of legrest, then find the two pin fix on the seat and legrest



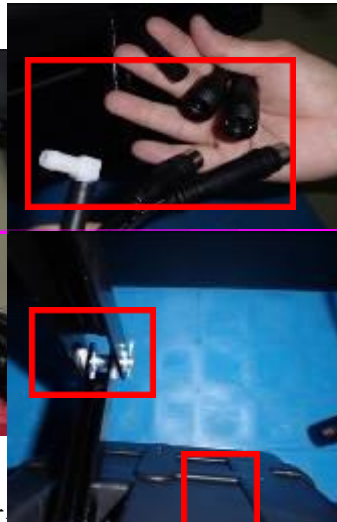
B. 完成A步骤之后, 断开小腿的数据线及气管及小腿推杆的连接销轴即可以分离小腿组件

After step A, disconnect the data link wire and air hose, the take down the pin at the legrest actuator





NEXT:



分离后的小腿组件
Legrest

C. 分解内部internal structure

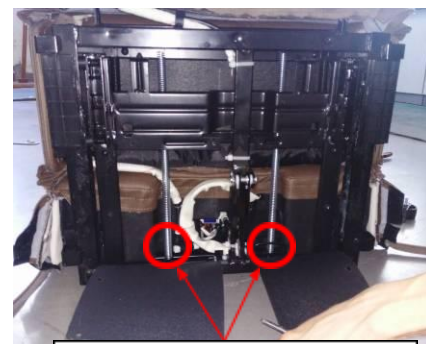
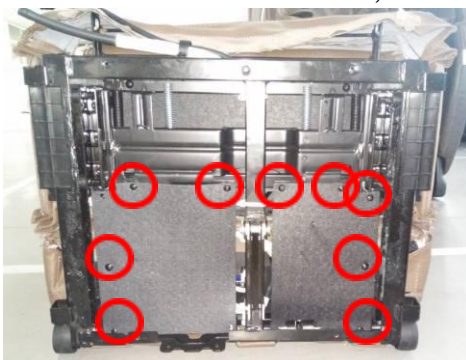
1. 如要拆后盖, 请拆除面上的数颗螺丝

Remove the screws at cover if you need



2. 取下固定PE板的螺丝, 移开PE板。然后取下拉簧。

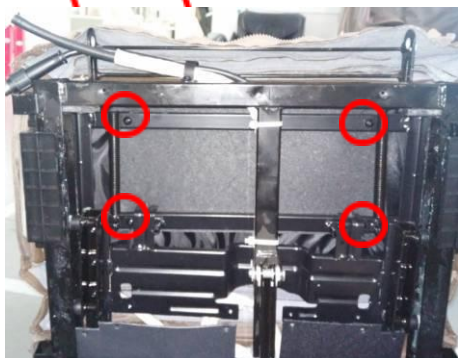
Remove the PE board, take down the spring.



取下拉簧
take down the spring

3.现在可以伸缩小腿, 并找到固定上小腿底部的四枚长螺丝。取下四枚长螺丝。

Now expand the leg rest, we can find 4 screws fix upper leg rest. Slack and removed them.



固定上小腿底部4枚螺丝的位置
the position of 4 screws

4.拉开上小腿两侧的拉链, 取下侧边固定上小腿的2枚螺丝(左右各2枚)

Unzip the zipper on both side of upper leg rest, slack and removed 2 screws (2 screws on both side)

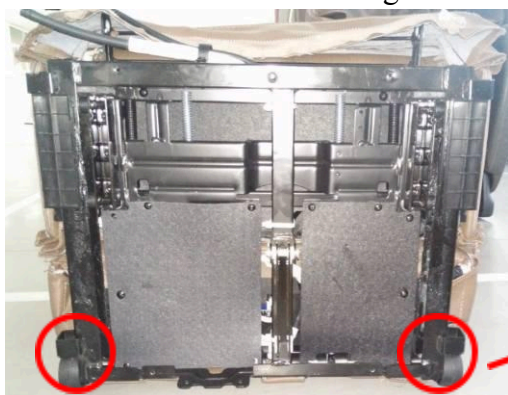


5.现在我们可以更换外套上小腿或上小腿气袋。

Now we can replace the upper leg rest leather or air bag

6.取下小腿滚轮。

Take down the wheel of leg rest



7.取下小腿脚垫并取下底部皮套

Take down the mats and removed the bottom leather



8.取下PE板

Take down the PE board

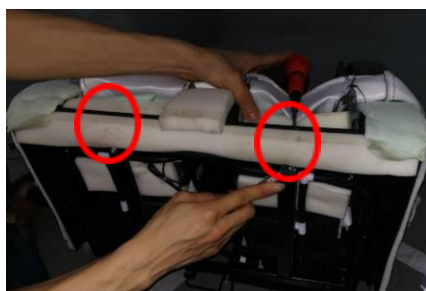


9.取下固定上小腿的螺丝。

Slack and removed the screws fix lower leg rest



底部2枚螺丝



顶部2枚螺丝



左右边各1枚螺丝

10.移出下小腿, 现在可以更换外套下小腿或下小腿气袋或小腿气阀

Remove lower leg rest, now we can replace lower leg rest leather or air bag or air valve



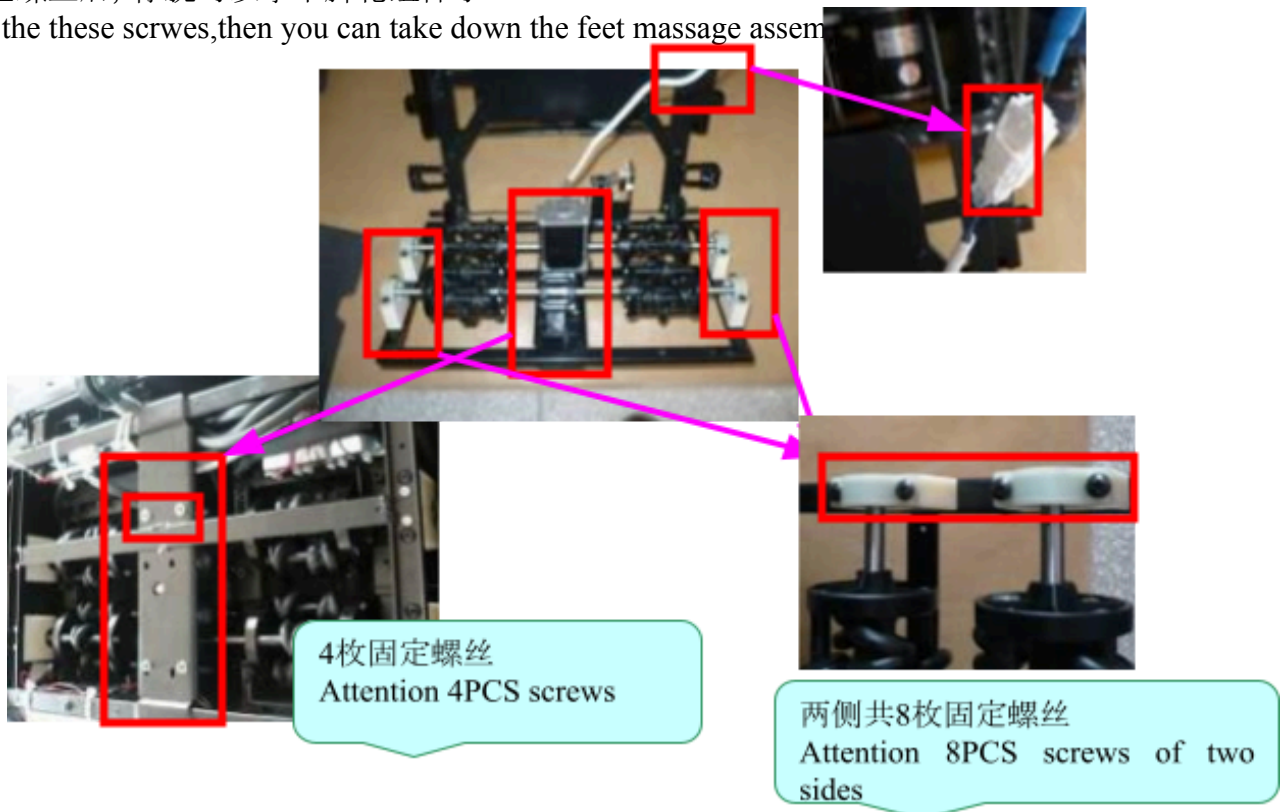


D. 分离上下小腿皮套后, 可以清晰的看到脚底滚轮组件

After remove the legrest(UP/DOWN PART),then you can see picture of below:

移除这些螺丝后, 你就可以拿下脚轮组件了

Remove the these scrwes,then you can take down the feet massage assem



附：实物接线图The physical wiring diagram

