

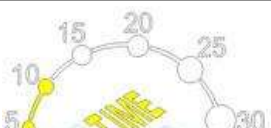
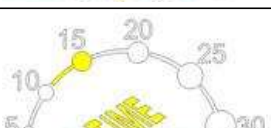
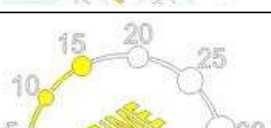
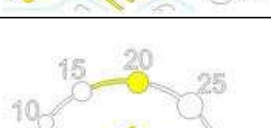
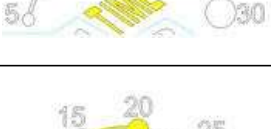
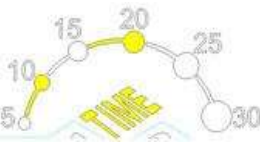
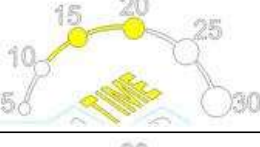
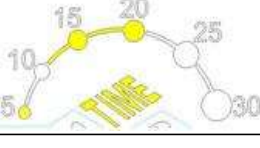

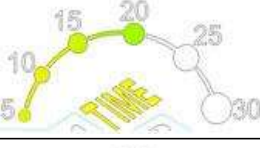
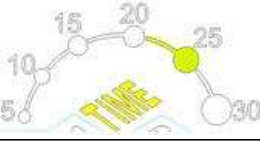
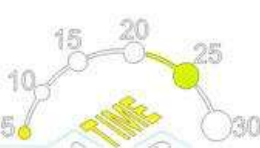
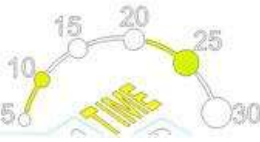
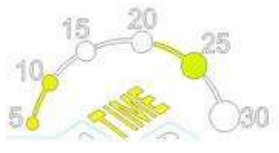
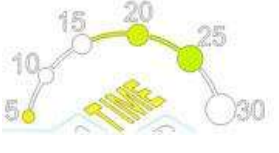


err

After enter auto-checking model the display keep flashing, if there is something wrong with the chair the time area will show you the exact cord of the problem, meanwhile the buffer will make noise.

No.	code	phenomenon	problem description	steps of shooting the trouble	remark
01		remote control tested any key pressed more than 40 seconds	1. one of the KEY has been blocked.	1. check the key of the remote control	turn on the chair
02		remote control did not connected more than 4s.	1. remote control wire is broken or the remote control is disconnected	1. reconnecte the remote control or change the remote control wire.	turn on the chair
03		backrest signal is abnormity	1. backrest wire(black) is not well connected. 2. up & down limit sensor is broken	1. check whether the backrest wire (black) is well connected 2. change the up & down limit sensor	turn on the chair
04		backrest signal is abnormity	1. backrest wire(black) is not well connected. 2. the counting sensor of the rolling motor is broken	1. check whether the backrest wire (black) is well connected 2. change the counting sensor of the rolling motor	start the rolling function
07		tested more than 2 width inspection signal	1. width inspection board is broken 2. width inspection wire is not well connected	1. change width inspection board 2. change backrest wires. (black)	start the rolling function
08		more than 5 seconds did not tested the wide signal	1. width inspection board is broken 2. the wire connect to the width inspection board is disconnected 3. kneading motor is broken or kneading belt is lost	1. change width inspection board 2. change backrest wires. (black and gray) 3. change kneading motor	enter auto-check model
09		more than 5 seconds did not tested the middle signal	1. width inspection board is broken 2. the wire connect to the width inspection board is disconnected 3. kneading motor is broken or kneading belt is lost	1. change width inspection board 2. change backrest wires. (black and gray) 3. change kneading motor	enter auto-check model

10		more than 5 seconds did not tested the narrow signal	<ol style="list-style-type: none"> <li>1. width inspection board is broken</li> <li>2. the wire connect to the width inspection board is disconnected</li> <li>3. kneading motor is broken or kneading belt is lost</li> </ol>	<ol style="list-style-type: none"> <li>1. change width inspection board</li> <li>2. change backrest wires. (black and gray)</li> <li>3. change kneading motor</li> </ol>	enter auto-check model
12		more than 10 seconds didn't tested kneading signal	1. Main PCB is broken	1. change PCB	enter auto-check model
13		tested signals from up & down limit sensor at the same time.	<ol style="list-style-type: none"> <li>1. up &amp; down limit sensor are broken</li> <li>2. backrest wire (black) is disconnected.</li> </ol>	<ol style="list-style-type: none"> <li>1. Change up &amp; down limit sensor</li> <li>2. check whether the backrest wire (black) is well connected</li> </ol>	enter auto-check model
14		more than 40s didn't tested the signal from the up limit sensor	<ol style="list-style-type: none"> <li>1. upper limit sensor is broken.</li> <li>2. backrest wires (black and gray) are disconnected</li> <li>3. rolling motor is broken or rolling motor wire disconnected</li> </ol>	<ol style="list-style-type: none"> <li>1. change upper limit sensor</li> <li>2. check whether the backrest wire (black) is well connected.</li> <li>3. change rolling motor or rolling motor wire.</li> </ol>	enter auto-check model
15		height counting signal error	<ol style="list-style-type: none"> <li>1. the counting sensor of the rolling motor is broken</li> <li>2. backrest wire (black) is disconnected</li> </ol>	<ol style="list-style-type: none"> <li>1. change the counting sensor of the rolling motor.</li> <li>2. check whether the backrest wire (black) is well connected.</li> </ol>	enter auto-check model
16		after tested signal from up limit sensor then tested signal from down limit sensor in 2 seconds.	1. down limit sensor is broken	<ol style="list-style-type: none"> <li>1. change down limit sensor</li> <li>2. check whether the backrest wire (black) is well connected.</li> <li>3. change rolling motor</li> </ol>	enter auto-check model
17		more than 40s didn't tested the signal from the up limit sensor	<ol style="list-style-type: none"> <li>1. down limit sensor is broken</li> <li>2. the backrest wire (black) is disconnected.</li> <li>3. rolling motor is broken or disconnected</li> </ol>	<ol style="list-style-type: none"> <li>1. change down limit sensor</li> <li>2. check whether the backrest wire (black) is well connected.</li> <li>3. change rolling motor</li> </ol>	enter auto-check model
18		after tested signal from down limit sensor then tested signal from up limit sensor in 2 seconds.	1. upper limit sensor is broken.	1. change upper limit sensor	enter auto-check model

19		can't test signal from foot rest recline actuator	<ol style="list-style-type: none"> <li>1. foot rest recline actuator is broken</li> <li>2. foot rest actuator motor wire is disconnected</li> <li>3. the signal wire of foot rest actuator is disconnected.</li> </ol>	<ol style="list-style-type: none"> <li>1. change foot rest recline actuator</li> <li>2. check whether the foot rest recline actuator motor wire is well connected.</li> <li>3. check whether the signal wire of foot rest actuator is well</li> </ol>	enter auto-check model
25		when start the backrest recline actuator, there is no counting signal for more than 2.5 seconds	<ol style="list-style-type: none"> <li>1. backrest recline actuator is broken</li> <li>2. backrest recline actuator wire is disconnected</li> <li>3. the signal wire of the backrest recline wire is disconnected</li> </ol>	<ol style="list-style-type: none"> <li>1. change backrest recline actuator</li> <li>2. check whether backrest recline actuator motor wire is well connected.</li> <li>3. check whether the signal wire of the backrest recline actuator is well connected</li> </ol>	enter auto-check model